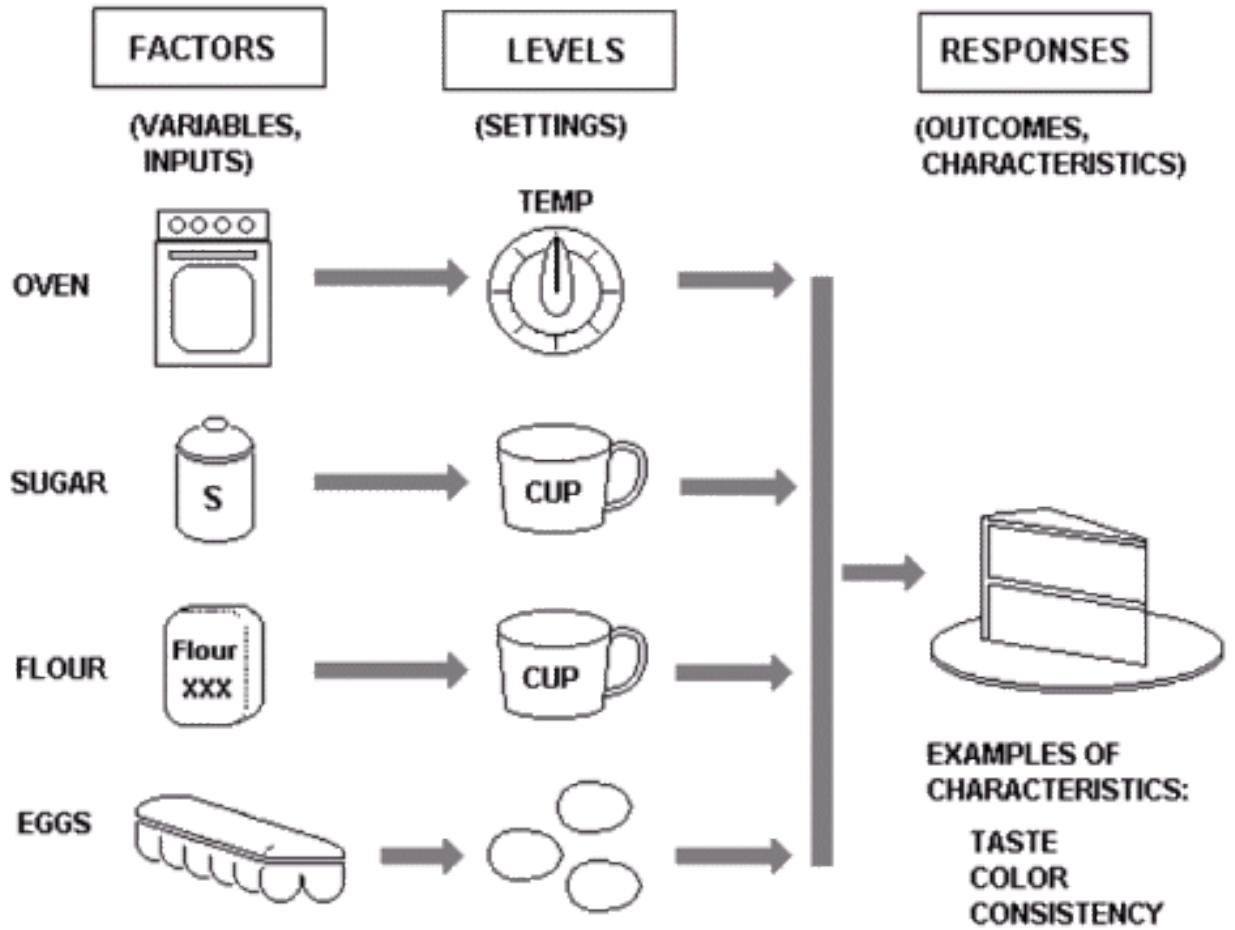


**DOE example:**



# Experimental Design Process

