

# Molasses Affects Surface and Interfacial Forces, pH, and Phase Behavior of Crude Oil-Brine System

By M. KHAIRY, M. N. AL-AWAD, M. AL-SIDDIQUI, E. S. AL-HOMADHI, A. A. AL-SUGHAYER and A. M. SHEBL\*

**ABSTRACT**  
In this work the effect of molasses, as a bacterial nutrient, on the pH and surface tension of the aqueous phase, IFT, and phase behavior after one-week contact time was studied at 60°C. The results have shown that the pH value and surface tension of molasses solution as well as IFT have the same trends versus salinity. These properties as well as the phase behavior are function of NaCl concentration, contact time, pressure and initial pH value of the molasses solutions.

**INTRODUCTION**  
MEOR is a potentially attractive way to recover additional oil from a reservoir beyond conventional operations [1-3]. The process is inexpensive and has advanced from laboratory based studies [4-21] to field applications [22-27]. Microbial enhanced oil recovery (MEOR) process design requires the integrated efforts of biological, chemical, and petroleum disciplines in order to become a fully developed enhanced oil recovery technology.

MEOR can occur through in situ formation of normal metabolic products that result from the use of a nutrient by reservoir microorganisms or specially selected natural bacteria. In this case the MEOR fluid system consists of a nutrient or a nutrient and microbes. The nutrient is to feed the bacteria and is injected into the reservoir with and before bacteria by an interval of time that may reach one-week [27]. Then the time span between the molasses solution injection and the microbe injection into the reservoir in case of injecting them separately is one-week. This is also nearly the time span required for adaptation of bacteria to reservoir conditions. Then after one week and higher contact times, the microbial products affect the measured properties. Therefore, the conditions in the reservoir after one week from molasses injection

into the reservoir represent the conditions encountered by the microbes during their injection or adaptation. The metabolic products produced by bacteria are gases, acids, low molecular-weight solvents, surfactants and polymers. These products affect the oil and water properties, the interfacial tension (IFT) between the oil and water, and the phase behavior of oil-water-overall microbial system; and cause additional oil recovery beyond conventional operations.

In the previous studies the effect of the overall system components (nutrient, microbes, and microbial products) on the MEOR process was studied. Some of these studies [6-8,10-13] used molasses as a microbial nutrient. Although it is assumed that fermentation of sugar such as sucrose in molasses by microorganisms causes the production of chemicals that can improve oil mobilization, the actual chemical and the mechanisms involved in this process have not been fully identified. The effect of the overall system components containing molasses on the pH [8, 10, 11, 13], surface tension [7, 11], interfacial tension (IFT) [7, 8, 10, 11, 13] and phase behavior [7, 8, 12] was studied in the laboratory at different temperatures and one atmosphere pressure. However, the individual and combined effects

of the separate components of the system on the pH, surface tension, interfacial tension (IFT) and phase behavior at ambient and reservoir conditions were not investigated. In this study, in the absence of bacteria, the effect of molasses as a microbial nutrient on the pH, surface tension of the aqueous phase, and the phase behavior was studied. The effect of the following parameters on these properties was investigated: (i) molasses concentration, (ii) NaCl concentration, (iii) pressure, and (iv) initial value of the pH.

## EXPERIMENTAL WORK

The laboratory study in this work was divided into two parts. The first part was to study the effect of the previously mentioned parameters on the IFT between the molasses solutions and Ratawi crude oil, and the surface tension and the pH of the molasses solutions. The second part was to investigate the effect of molasses solutions on the phase behavior of Ratawi crude oil - molasses solutions at atmospheric and reservoir pressures, and at different salinity and pH.

The API degree of Ratawi crude oil is 32.3, and the viscosity at 25°C and 60°C are 10.7 and 4.4 cp, respectively. Inorganic acid

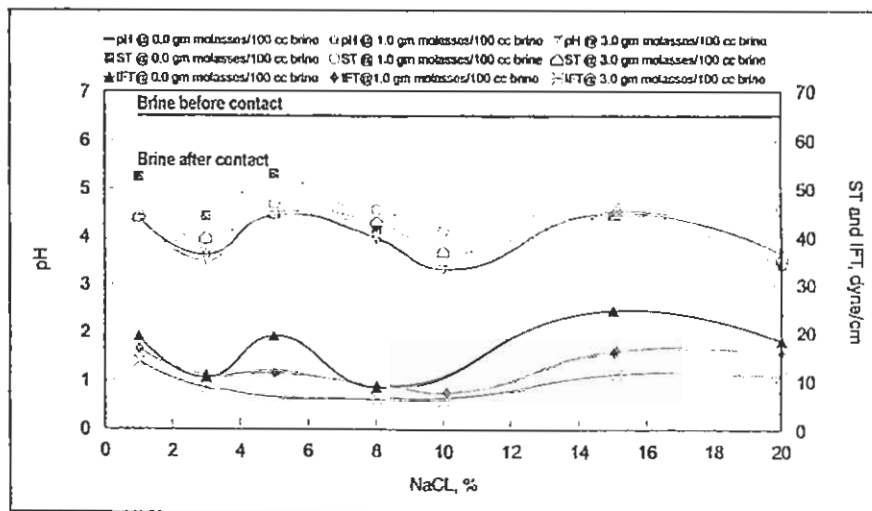


Fig. 1 Effect of NaCl concentration on the pH and surface tension of the molasses solution and IFT at different molasses concentrations after one week contact time of 200, 100, and 50°C.

\* M. Khairy, Musaad N. Al-Awad, Mohammed Al-Siddiqui, E. S. Al-Homadhi, A. A. Al-Sughayer, College of Engineering KSU and A.M. Shebl, College of Pharmacy KSU.

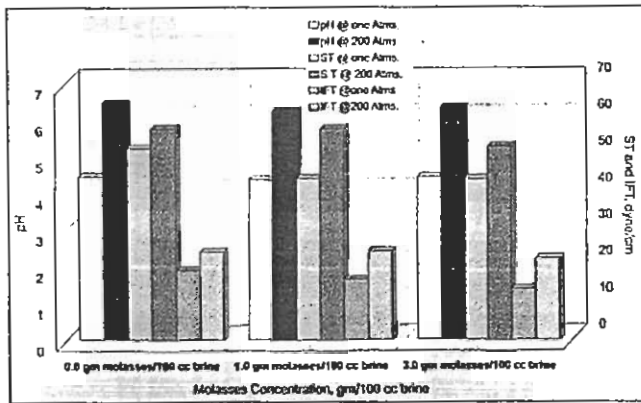


Fig. 2 pH and surface tension of molasses solutions of 1% NaCl concentration, and IFT at surface and reservoir pressures after one week contact time with crude oil at 60°C.

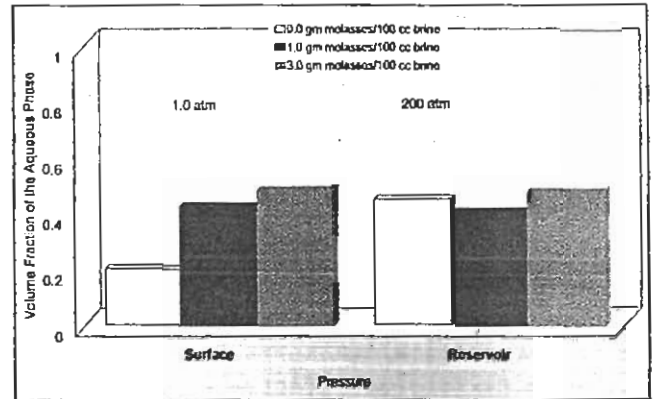


Fig. 3 Aqueous Phase Volume Fraction of molasses solutions of 1% NaCl concentration at surface and reservoir pressures after one week contact time with crude oil at 60°C.

content of the crude oil was determined using the IP 182 method with the modification of measuring the pH of the water phase instead of titration with potassium hydroxide solution. Inorganic acids include all substances that can be extracted from crude oil with water and react with alkali under the conditions of the test. The pH of the distilled water before mixing with crude oil was 7.0 and after separation it was 3.59.

It is worthwhile to mention here that the used fluids were analyzed, in three different laboratories, for bacterial content before and after mixing and equilibration; it was found that there were no bacteria in the used solutions through out this work. The surface and IFT were measured by using the ring method. The readings were displayed in dyne/cm. The sample vessel was cleaned before each measurement. Equal volumes of oil and molasses solutions were put in graduated cylinders. The oil and the molasses solutions were separated using a syringe after they had been shaken and left to equilibrate for predetermined time (contact time one week) at the required temperature and pressure.

RESULTS AND CONCLUSIONS:

1. At any molasses concentration, the pH and surface tension of the molasses solutions as well as the IFT have the same trends versus salinity. In Fig. 1 the pH and surface tension of the molasses solutions, and the IFT is plotted versus NaCl concentration at molasses concentrations of zero, 1.0, and 3.0 g/100 cm<sup>3</sup> brine. Normally, NaCl does not affect the pH value of the solutions before contact with the crude oil. However, after one week contact time, the NaCl concentration affects the pH and surface tension of the molasses solutions as well as the IFT. This effect may be attributed to the transportation of some acidic components from the crude oil to the molasses solutions. The NaCl and molasses affect the partitioning of the acidic components transported from the oil to the aqueous

phase, the formed emulsion phase, and the interface between the oil and aqueous phases.

2. At molasses concentrations of zero, 1, and 3 g/100 cm<sup>3</sup> brine, the pH, surface tension and IFT increased as the pressure (1.0 atm) to the reservoir pressure (200 atm) after one-week contact time; see Fig. 2. This means that, in this case, acidic components transported from the aqueous phase to the oleic phase. This is the opposite of that happened at 1.0 atm as the contact time increased from zero to one week. This indicates that the partitioning of the system components is a strong function of pressure. The increase in the surface tension is due to the change in the aqueous phase composition that is approved by the change in the color of the aqueous phase to dark and the increase in the pH as the pressure increased to 200 atm. The increase in the IFT with pressure is attributed to the change in the composition of the crude oil, mo-

lasses solution, and interfacial layer during the equilibration processes due to the partitioning of the system component in the aqueous phase, oleic phase, and at the interfaces.

3. After one-week contact time, the aqueous phase volume decreased; the volume fraction of the aqueous phase is less than 0.5. This reduction is almost constant in the presence of molasses; in the absence of molasses, the pressure largely affects the aqueous phase volume. The volume change at surface and reservoir pressures, after one-week contact time, is plotted in Fig. 3.
4. The initial pH of the molasses solutions affects the surface tensions of the molasses solution, and the IFT as well as the volume fraction of the aqueous phase after one-week contact time. The surface tension, IFT, and the volume fraction of the aqueous phase versus molasses concentration of 3% NaCl at one atmosphere and 60°C are plotted in Fig. 4. The figure indicates that the plotted values depend

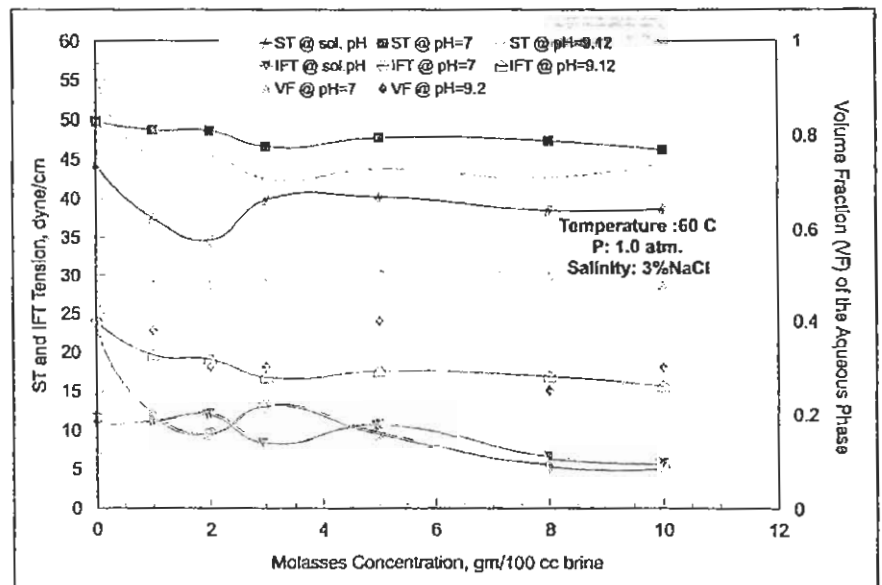


Fig. 4 Effect of the IFT and pH value of 3% NaCl molasses solutions on the surface tension of the molasses solutions and IFT and volume fraction of the aqueous phase after one week contact time at 1.0 atmosphere and 60°C.

on the initial pH. There are changes in the composition of both the aqueous phase, the crude oil, and interfacial film due to the change in initial pH of the molasses solutions. The size of the formed emulsion increased as the initial pH of the molasses solutions increased from 7 to 9.2.

5. The sinusoidal effect of salinity needs more investigation.

#### REFERENCES

- [1] Sugihardjo et al.: Microbial Core Flooding Experiments Using Indigenous Microbes. SPE Paper No.57306, October, 1999.
- [2] Bryant, R. S. and Burchfield, T. E.: Review of Microbial Technology for Improving Oil Recovery. SPE Reservoir Engineering, May 1989.
- [3] Grula, M. M.: Nutritional Aspects of MEOR. Paper presented at the 1987 U. S. DOE Symposium on Applications of Microorganisms of Petroleum Technology, Bartlesville, Aug. 12-13, DOE Conf-870858.
- [4] Bryant, R. S.: Laboratory Support for MEOR Field Projects. Progress Review DOE/BC 87/1, DEB7991239, Enhanced Oil Recovery, Contacts for filed projects and supporting research, Department of Energy, Dec. 31, 1986.
- [5] Collected Papers: Microbial Enhanced Oil Recovery, E. C. Donaldson, G. v. Chilingarian, and T. F. Yen, Elsevier, Amsterdam, NL, 1989.
- [6] Sayyoub, M. H. and Al-Blehed, M. S.: Effect of Microorganisms on Rock Wettability. J. Adhesion Sci. Technol., Vol. 9, No.4, pp. 425-431, 1995.
- [7] Sayyoub, M. H. and Al-Blehed, M.: Effect of Microorganisms on Solution Interfacial Forces and Phase Variation for Microbial Enhanced Oil Recovery. Oil and Gas European Magazine, Vol.3, 1994, 46-47.
- [8] Abdel Waly, A. A., Almalik, M. S. and Mahmoud, M. F.: Effect of Indigenous Microorganisms on the Properties of Oil and Water. The Arabian Journal for Science and Engineering, Vol. 22, No. 2B, 1997, 155-168.
- [9] Behlulgil, A. K. and Mehmetoglu, M. T.: An Experimental Study on Improved Recovery of a Turkish Crude Oil by Bacterial Activity. Offshore Mediterranean conference OMC 97, Ravenna March 19-21, 1997.
- [10] Al-Blehed, M., Sayyoub, M. H., Shoeb, H. A., Awwad, A. M., Desouky, S. M. and Hemeida, A. M.: Laboratory Investigation of Microbial Enhanced Oil Recovery. J. King Saud Univ., Vol.8, Eng.Sci. (2), 1996, 165-186.
- [11] Khairy, M., Mahmoud, A., Sayyoub, M. H., Osman, A. and Gomaa, A.: A Laboratory Study of The Effect of Stimulating Indigenous Bacteria on Surface and Interfacial Forces of Crude Oil-Brine System. J. of Engineering and Applied Science. Vol.44, No.4, pp.893-908, Aug. 1997, Faculty of Engineering, Cairo University.
- [12] Khairy, M., Mahmoud, A., Sayyoub, M. H., Osman, A. and Gomaa, A.: The Role of Microorganisms on The Phase Variation for Crude Oil-Nutrient Solution System, Presented at Al-Azhar University Conference held in Cairo December, 1997.
- [13] Awwad, A. M. M.: A Laboratory Study of the Microbial Enhanced Oil Recovery. M. Sc. Thesis, Dept. of Petroleum, Collage of Engineering, King Saud University, 1994.
- [14] Al-Blehed, M. S.: Microbial Enhanced Oil Recovery—An Engineering Economic Approach. J. of Engineering, Vol. 7, No.3, and PP.149-157, 1997.
- [15] Backmann, J. W., Ind. Eng – Chm. News, 4, 1926.
- [16] Zobell, C. E.: Bacteriological Process for Treatment of Fluid – Bearing Earth Formations. U. S. patent No. 24133278, 1986.
- [17] Zobell, C. E.: Recovery of Hydrocarbons. U. S. patent No. 2641566, 1953.
- [18] Kuznetsov, S. T., Ivanov, M. V. and Lyalikova, N. N. L: Introduction to Geological Microbiology. McGraw-Hill, New York, N. Y., 1963.
- [19] Senyukov, V. M., Yulbarisov, E. M., Taldykina, N. N. and Shishchenina, E. P.: Mikrobiologiches-kii Metod Obrabotki Zalezey Visokoi Mineralizatsyey Plastovyykh vod. Microbiologiya, 39, 1970, 705.
- [20] Sayyoub, M. H. and al-Blehed, M. S.: Using Bacteria to Improve Oil Recovery From Arabian Fields. Proceeding of the 1992 Int. Conf. On MEOR, New York, USA, 1992.
- [21] Yakimov, M. M., Amro, M. M., Bock, M., Boseker, K., Fredrickson, H. L., Kessel, D. G. and Timmis, K. N. The Potential of Bacillus Licheniformis Strains for In-situ Enhanced Oil Recovery. Journal of Petroleum Science and Engineering 18, 1997, 147-160.
- [22] Knapp, R. M. et al.: Microbial Field pilot Study. Final Report DOE/BC/ 14084-6, DEB900072, Department of Energy, Jan 1989.
- [23] Lazar, I.: MEOR Field Trials Carried out Over the World During the Last 35 Years. Microbial Enhancement of Oil Recover – Recent Advances, E. C. Donaldson, (ed.) Elsevier Amsterdam, NL (1991) 31.
- [24] Streeb, L. P. and Brown, F. G.: MEOR – Altamont/Bluebell Field Project. SPE Paper No. 24334, May 1992.
- [25] Carmen, J. and Thomas, L.: Microbes Aid Heavy Oil Recovery in Venezuela. Oil and Gas Journal, June 15, 1998.
- [26] Ma Shi Yu and Dennis, R. S.: Microbial Enhanced Oil Recovery Tested in China. Harts Petroleum Engineering International, December 1998.
- [27] Portwood, J. T. and Hiebert, F. K.: Mixed Culture Microbial Enhanced Waterflood: Tertiary MEOR Case Study. SPE paper No. 24820, 1992.

# OIL GAS

## EUROPEAN MAGAZINE

---

VOLUME 27

4/2001

---

### **Contents**

#### **OIL & GAS NEWS**

- 2 International News**
- 41 New Products / Processes / Literature**
- 44 Calendar**

#### **UPSTREAM TECHNOLOGY**

- 11 Application of Environmentally Sensitive Upstream Technologies in the Arctic**  
*By P. J. J. DUFF and W. E. SCHOLLNBERGER*

#### **DRILLING**

- 16 Potential Effects of Current and Future Drilling Fluid Systems on Core Analysis**  
*By C. H. VAN DER ZWAAG, R. CROSSLEY, G. VAN GRAAS and K. FOSS*

#### **OIL PRODUCTION**

- 23 Improving Steamflood Effectiveness by Horizontal Producers**  
*By B. LEONHARDT*
- 28 Molasses Affects Surface and Interfacial Forces, pH, and Phase Behavior of Crude Oil-Brine System**  
*By M. KHAIRY, M. N. AL-AWAD, M. AL-SIDDIQUI, E. S. AL-HOMADHI, A. A. AL-SUGHAYER and A. M. SHEBL*

#### **GAS STORAGE**

- 31 Distributed Fibre-Optic Temperature Sensing Technique (DTS) for Surveying Underground Gas Storage Facilities**  
*By S. GROSSWIG, E. HURTIG, K. KÜHN and F. RUDOLPH*

#### **ANALYTICAL MATTERS**

- 35 Structure Determination and Property Prediction of Gasoline by Use of Nuclear Magnetic Resonance Spectroscopy and Chemometrics**  
*By R. MEUSINGER*

#### **PLANT MANAGEMENT**

- 39 Outsourcing as a Strategy for Overall Plant Maintenance and Auxiliary Plant Operation** *By ST. SIMON and O. LAUBNER*