

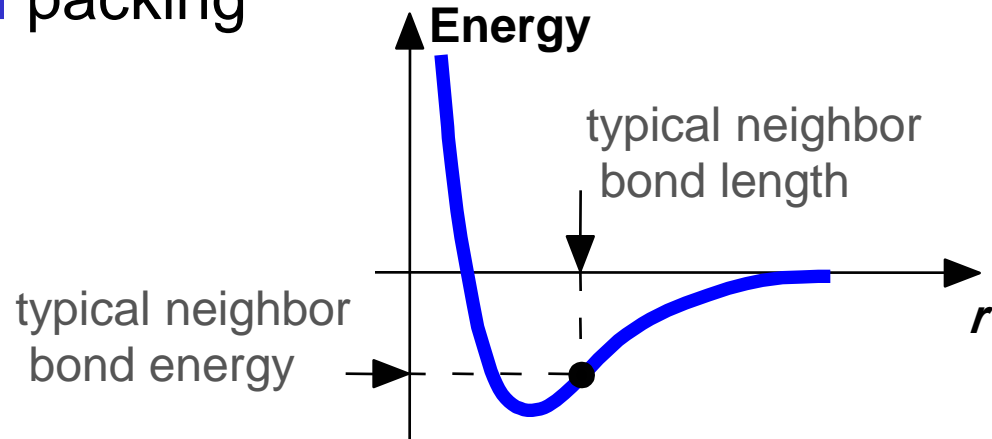
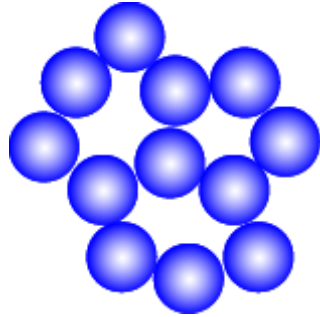
Chapter 3: Fundamentals of Crystallography

ISSUES TO ADDRESS...

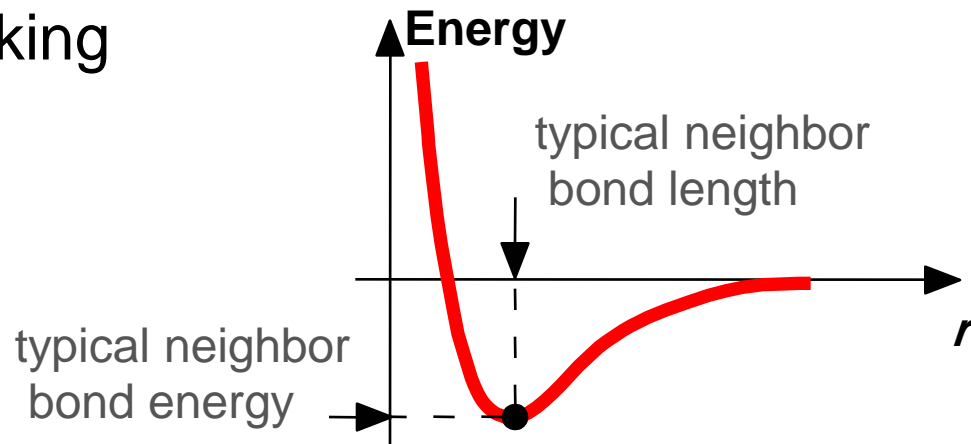
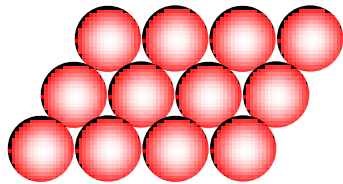
- What is the difference in atomic arrangement between crystalline and noncrystalline solids?
- How are crystallographic directions and planes named?
- Under what circumstances does a material property vary with the measurement direction?

Energy and Packing

- Non dense, **random** packing



- Dense, **ordered** packing

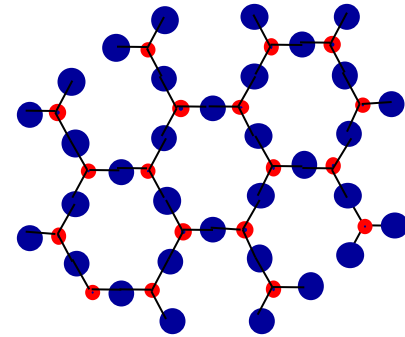


Dense, ordered packed structures tend to have lower energies.

Materials and Packing

Crystalline materials...

- atoms pack in periodic, 3D arrays
- typical of:
 - metals
 - many ceramics
 - some polymers



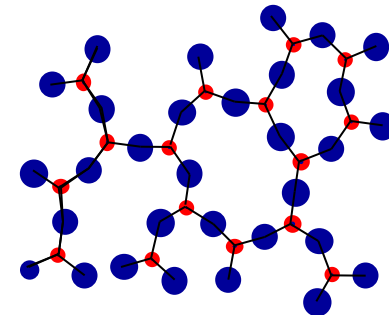
crystalline SiO₂

Adapted from Fig. 3.11(a),
Callister & Rethwisch 9e.

• **Si** • **Oxygen**

Noncrystalline materials...

- atoms have no periodic packing
- occurs for:
 - complex structures
 - rapid cooling



noncrystalline SiO₂

Adapted from Fig. 3.11(b),
Callister & Rethwisch 9e.

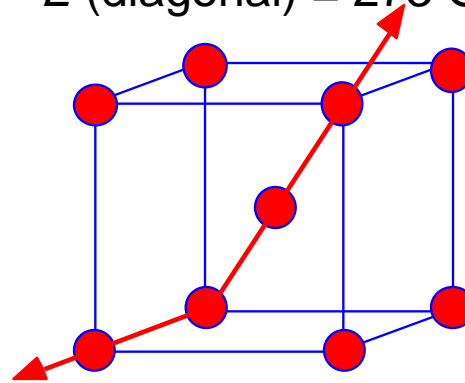
"Amorphous" = Noncrystalline

Single vs Polycrystals

- Single Crystals

- Properties vary with direction: **anisotropic**.
- Example: the modulus of elasticity (E) in BCC iron:

$$E \text{ (diagonal)} = 273 \text{ GPa}$$

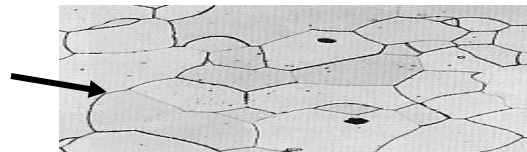
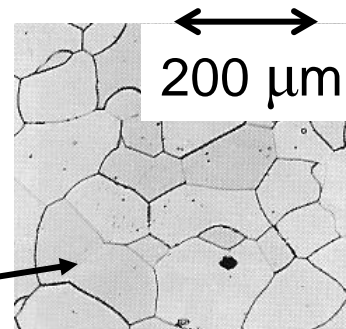


$$E \text{ (edge)} = 125 \text{ GPa}$$

Data from Table 3.3, *Callister & Rethwisch 9e*. (Source of data is R.W. Hertzberg, *Deformation and Fracture Mechanics of Engineering Materials*, 3rd ed., John Wiley and Sons, 1989.)

- Polycrystals

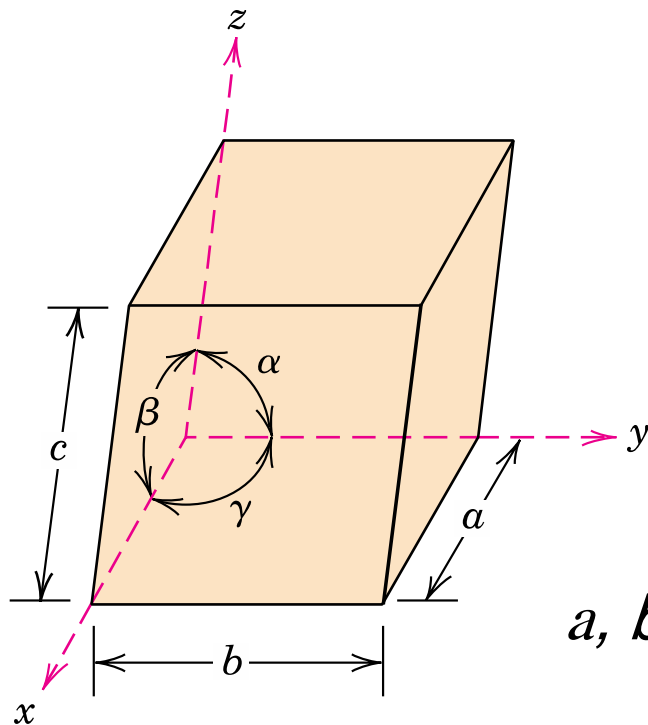
- Properties may/may not vary with direction.
- If grains are randomly oriented: **isotropic**. ($E_{\text{poly iron}} = 210 \text{ GPa}$)
- If grains are **textured**, anisotropic.



Adapted from Fig. 6.19(b), *Callister & Rethwisch 9e*. [Fig. 6.19(b) is courtesy of L.C. Smith and C. Brady, the National Bureau of Standards, Washington, DC (now the National Institute of Standards and Technology, Gaithersburg, MD).]

Crystal Systems

Unit cell: smallest repetitive volume which contains the complete lattice pattern of a crystal.



7 crystal systems

14 crystal lattices

a , b , and c are the lattice constants

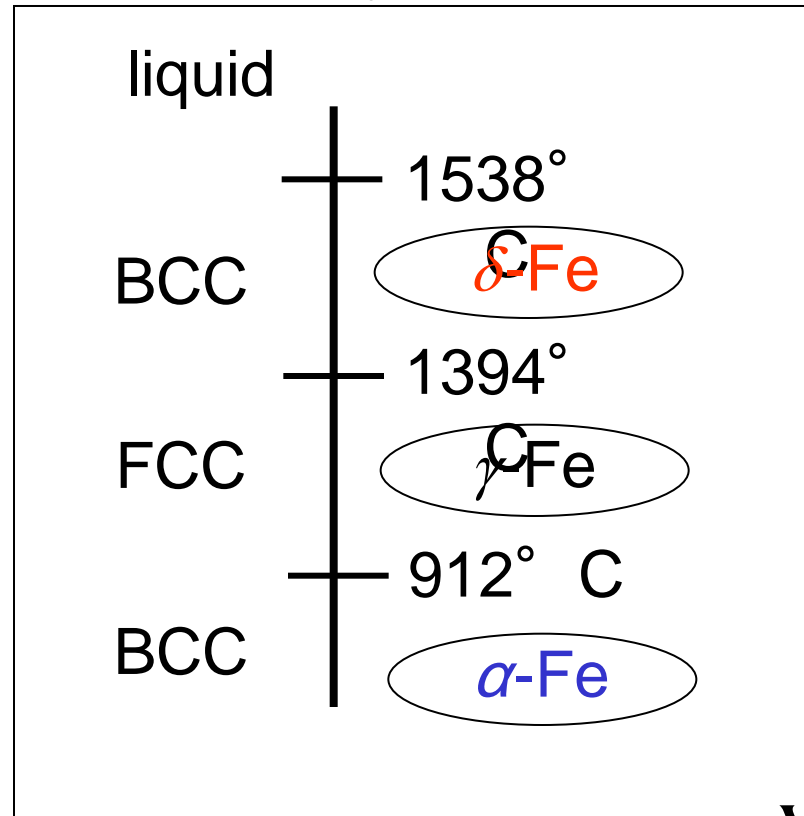
Polymorphism

- Two or more distinct crystal structures for the same material (allotropy/polymorphism)

titanium
 α, β -Ti

carbon
diamond, graphite

iron system

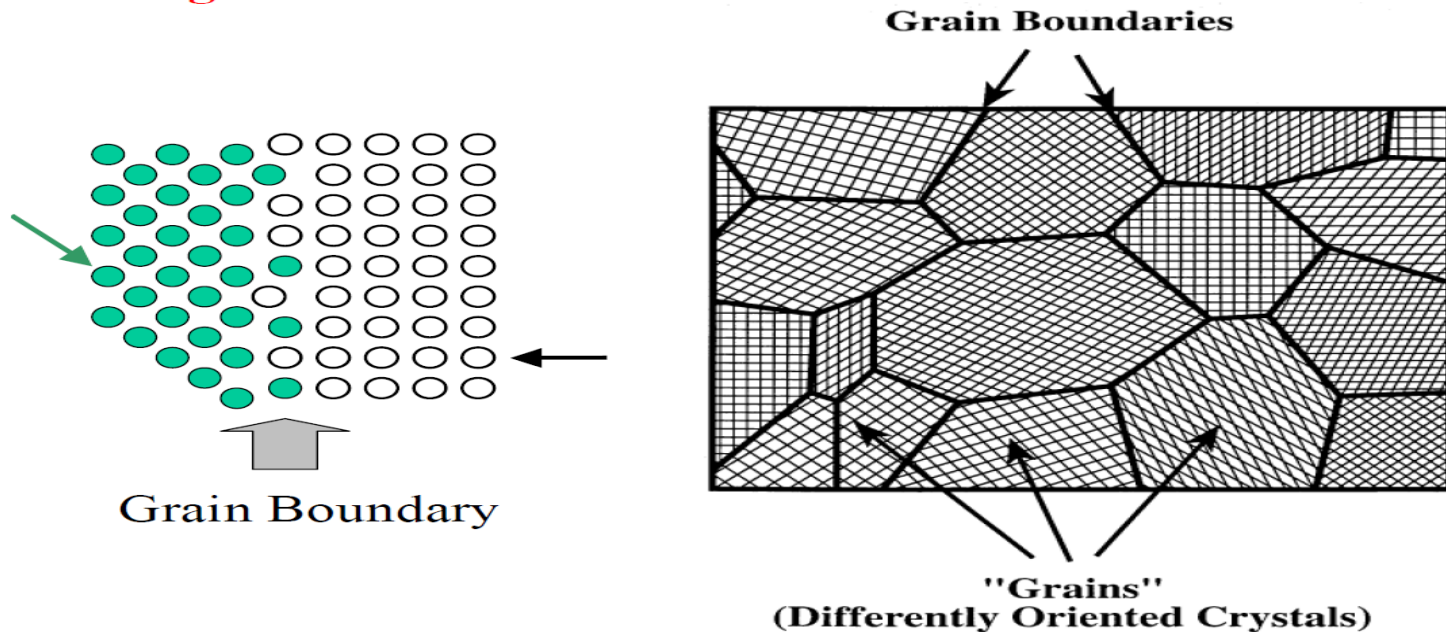


Introduction To Materials Science, Chapter 3, The structure of crystalline solids

Single Crystals and Polycrystalline Materials

Single crystal: atoms are in a repeating or periodic array over the entire extent of the material

Polycrystalline material: comprised of many small crystals or **grains**. The grains have different crystallographic orientation. There exist atomic mismatch within the regions where grains meet. These regions are called **grain boundaries**.



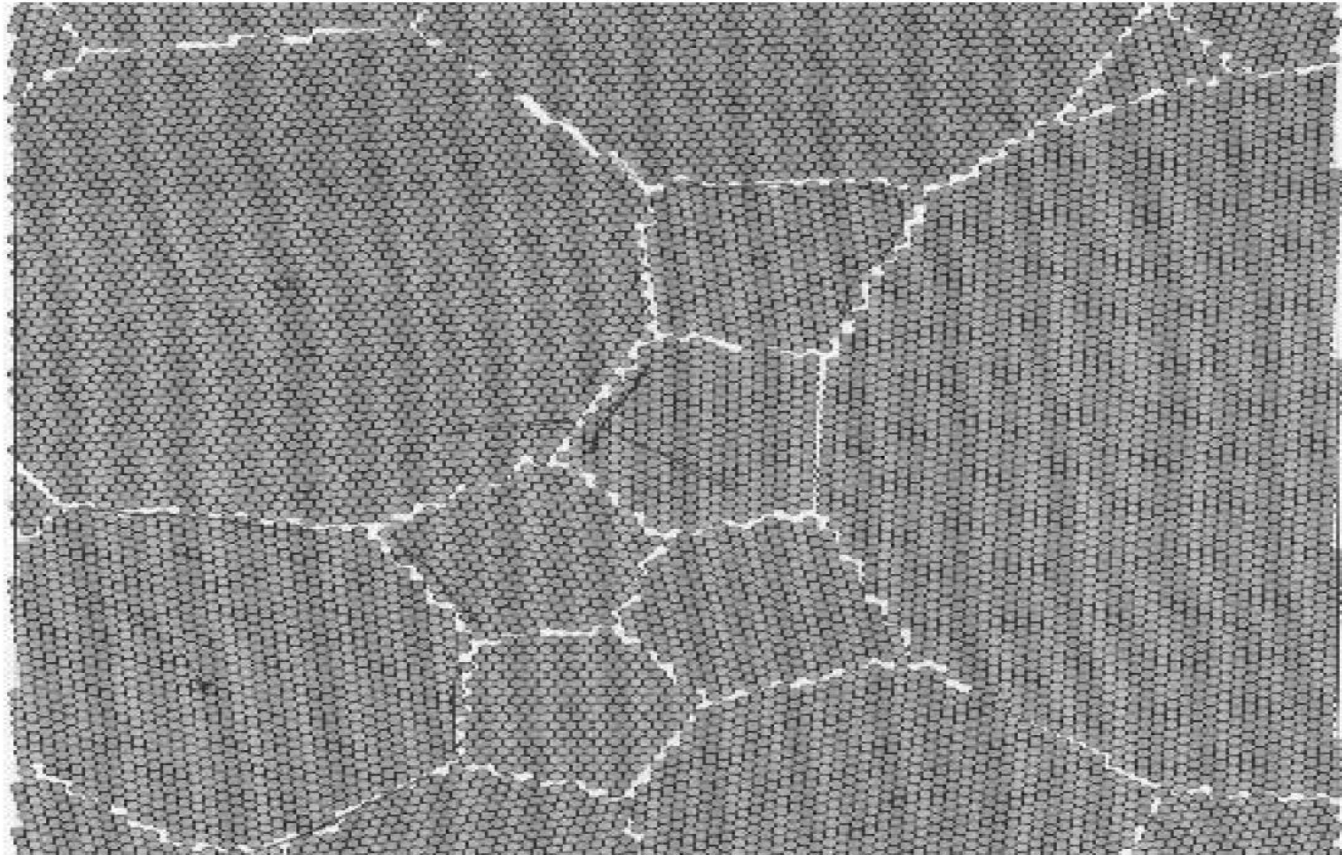
Mechanical Engineering Department, King Saud University, P.O. Box 800,
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Introduction To Materials Science, Chapter 3, The structure of crystalline solids

Polycrystalline Materials



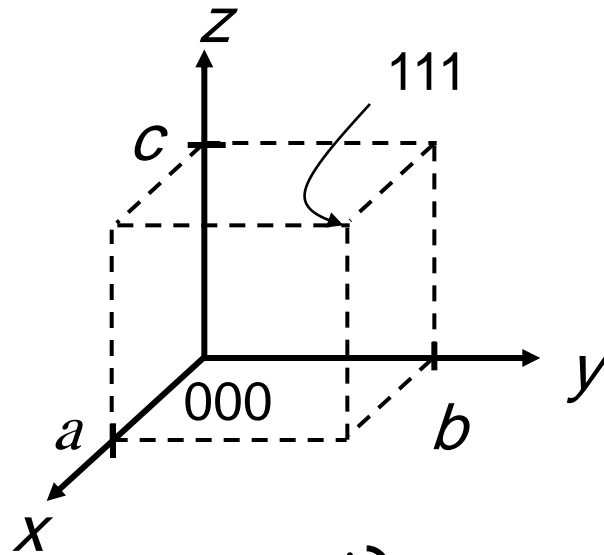
Atomistic model of a nanocrystalline solid by Mo Li, JHU



Mechanical Engineering Department, King Saud University, P.O. Box 800,
Riyadh 11421, Saudi Arabia



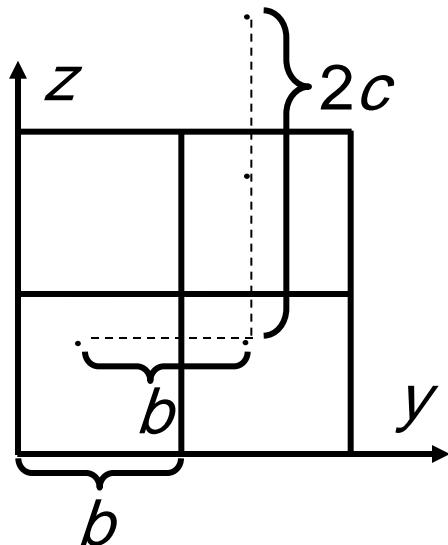
Point Coordinates



Point coordinates for unit cell center are

$$a/2, b/2, c/2 \quad \frac{1}{2} \frac{1}{2} \frac{1}{2}$$

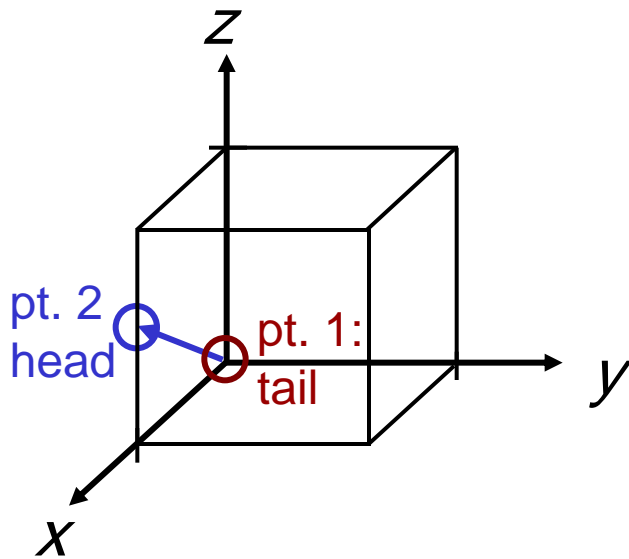
Point coordinates for unit cell corner are 111



Translation: integer multiple of lattice constants \rightarrow identical position in another unit cell

Crystallographic Directions

Algorithm



1. Determine coordinates of vector tail, pt. 1: x_1 , y_1 , & z_1 ; and vector head, pt. 2: x_2 , y_2 , & z_2 .
2. Tail point coordinates subtracted from head point coordinates.
3. Normalize coordinate differences in terms of lattice parameters a , b , and c .

$$\frac{x_2 - x_1}{a} \quad \frac{y_2 - y_1}{b} \quad \frac{z_2 - z_1}{c}$$

4. Adjust to smallest integer values
5. Enclose in square brackets, no commas

$$[uvw]$$

$$\Rightarrow 1, 0, 1/2 \quad \Rightarrow 2, 0, 1$$

$$\Rightarrow [201]$$

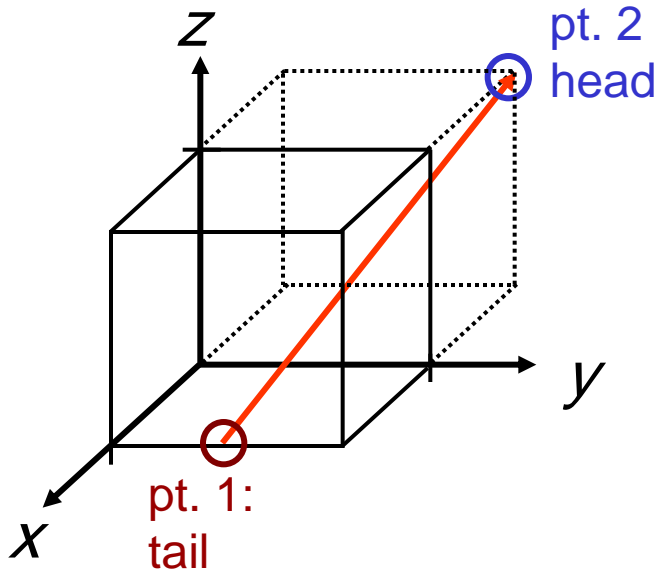
ex:

pt. 1 $x_1 = 0, y_1 = 0, z_1 = 0$

pt. 2 $x_2 = a, y_2 = 0, z_2 = c/2$

$$\frac{a-0}{a} \quad \frac{0-0}{b} \quad \frac{c/2-0}{c}$$

Crystallographic Directions



Example 2:

pt. 1 $x_1 = a, y_1 = b/2, z_1 = 0$

pt. 2 $x_2 = -a, y_2 = b, z_2 = c$

$$\frac{-a - a}{a} \quad \frac{b - b/2}{b} \quad \frac{c - 0}{c}$$

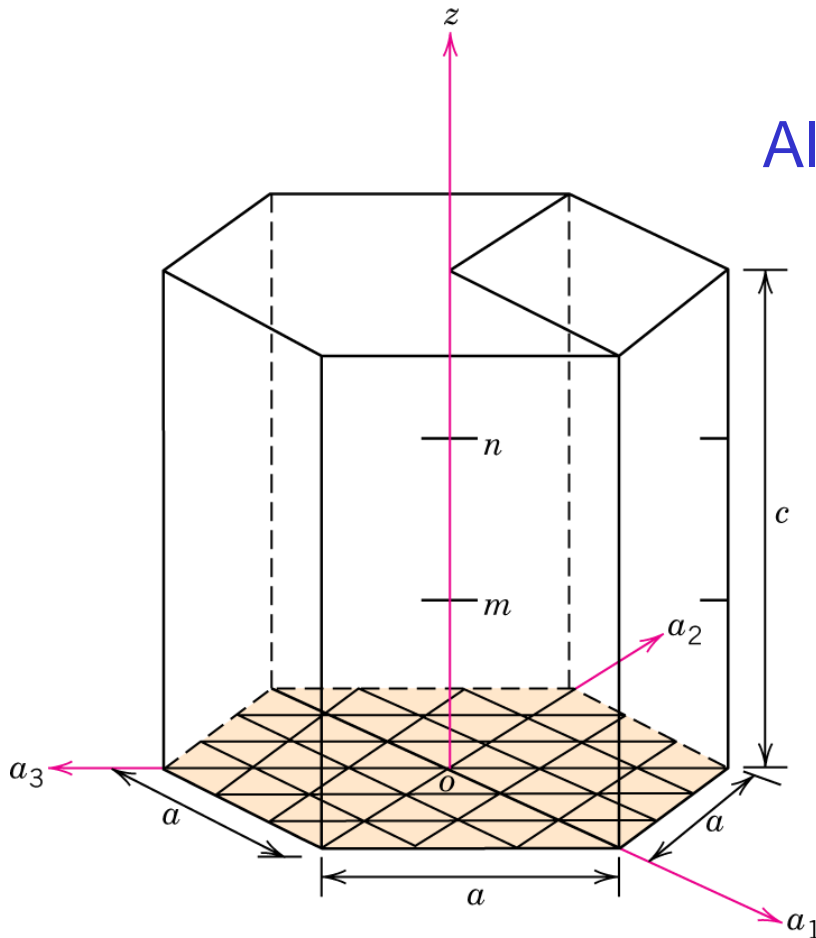
$$\Rightarrow -2, 1/2, 1$$

Multiplying by 2 to eliminate the fraction

$-4, 1, 2 \Rightarrow [\bar{4}12]$ where the overbar represents a negative index

families of directions $\langle UVW \rangle$

Drawing HCP Crystallographic Directions (i)

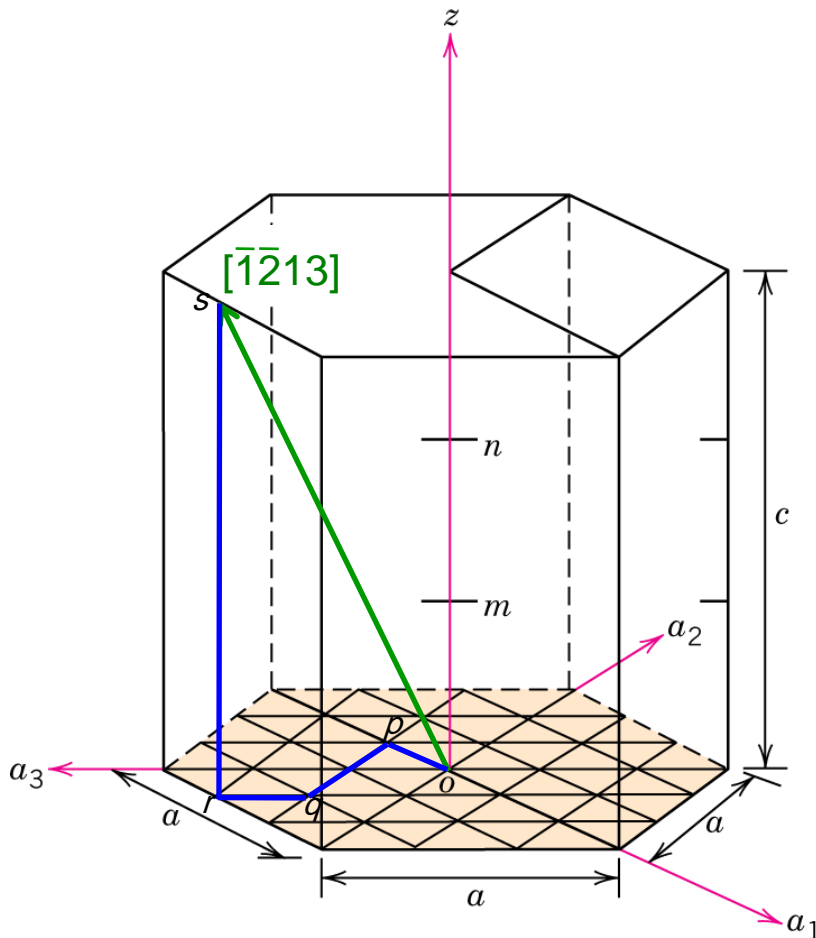


Algorithm (Miller-Bravais coordinates)

1. Remove brackets
2. Divide by largest integer so all values are ≤ 1
3. Multiply terms by appropriate unit cell dimension a (for a_1 , a_2 , and a_3 axes) or c (for z -axis) to produce projections
4. Construct vector by placing tail at origin and stepping off these projections to locate the head

Drawing HCP Crystallographic Directions (ii)

- Draw the $[\bar{1}\bar{2}13]$ direction in a hexagonal unit cell.



Algorithm

	a_1	a_2	a_3	z
1. Remove brackets	-1	-2	1	3
2. Divide by 3	$-\frac{1}{3}$	$-\frac{2}{3}$	$\frac{1}{3}$	1
3. Projections	$-\frac{a}{3}$	$-\frac{2a}{3}$	$\frac{a}{3}$	c

4. Construct Vector

start at point o

proceed $-a/3$ units along a_1 axis to point p

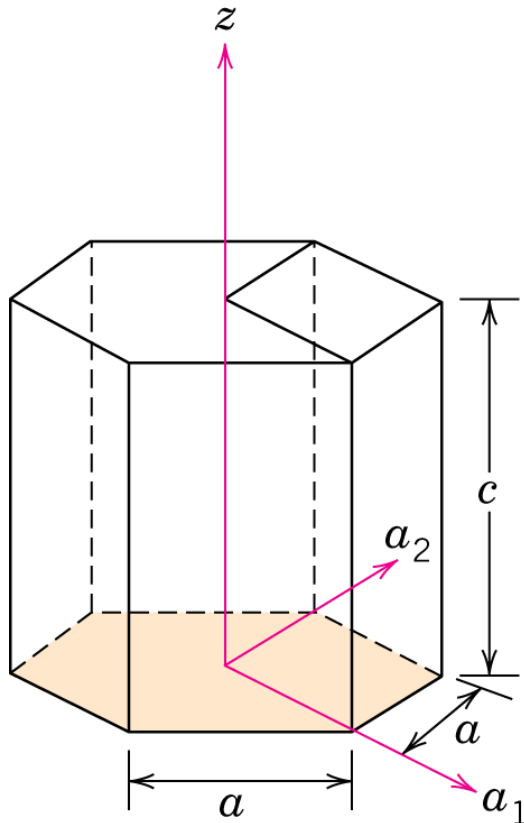
$-2a/3$ units parallel to a_2 axis to point q

$a/3$ units parallel to a_3 axis to point r

c units parallel to z axis to point s

$[\bar{1}\bar{2}13]$ direction represented by vector from point o to point s

Determination of HCP Crystallographic Directions (ii)



Algorithm

1. Determine coordinates of vector tail, pt. 1: $x_1, y_1, & z_1$; and vector head, pt. 2: $x_2, y_2, & z_2$ in terms of three axis ($a_1, a_2,$ and z)
2. Tail point coordinates subtracted from head point coordinates and normalized by unit cell dimensions a and c
3. Adjust to smallest integer values
4. Enclose in square brackets, no commas, for three-axis coordinates $[u'v'w']$
5. Convert to four-axis Miller-Bravais lattice coordinates using equations below:

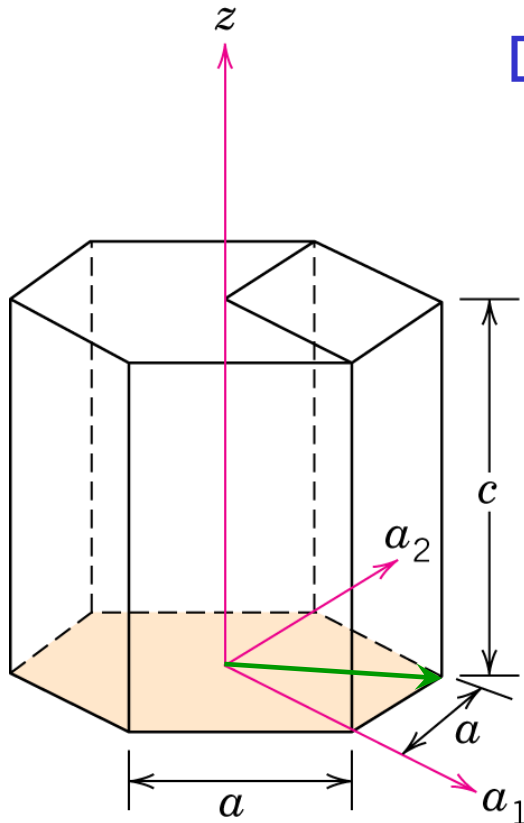
$$u = \frac{1}{3}(2u' - v') \quad v = \frac{1}{3}(2v' - u')$$

$$t = -(u + v) \quad w = w'$$

6. Adjust to smallest integer values and enclose in brackets $[uvtw]$

Determination of HCP Crystallographic Directions (ii)

Determine indices for green vector



Example

	a_1	a_2	Z
1. Tail location	0	0	0
Head location	a	a	$0c$
2. Normalized	1	1	0
3. Reduction	1	1	0
4. Brackets	[110]		
5. Convert to 4-axis parameters			

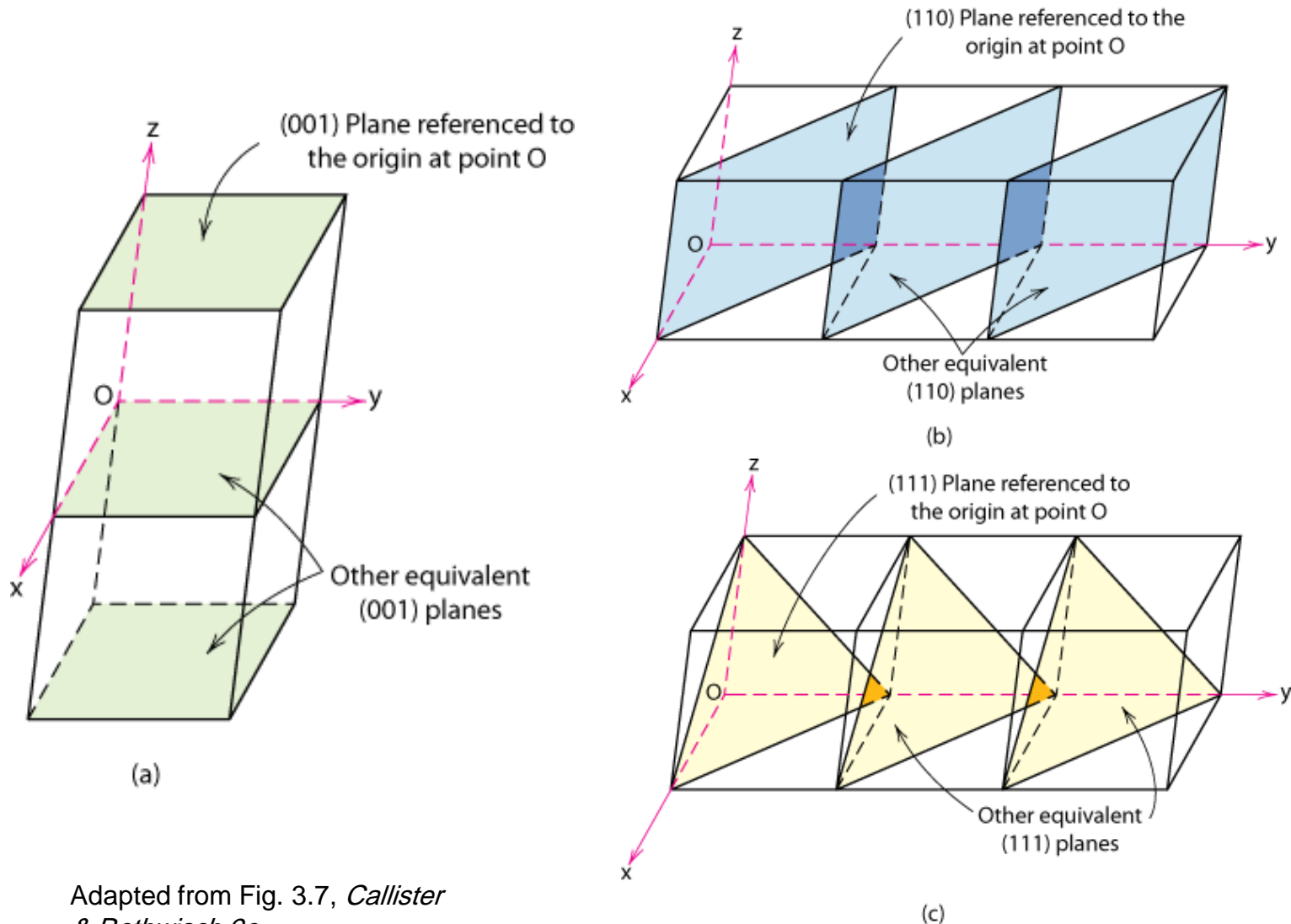
$$u = \frac{1}{3} [(2)(1) - (1)] = \frac{1}{3} \quad v = \frac{1}{3} [(2)(1) - (1)] = \frac{1}{3}$$

$$t = -\left(\frac{1}{3} + \frac{1}{3}\right) = -\frac{2}{3} \quad w = 0$$

6. Reduction & Brackets

$$1/3, 1/3, -2/3, 0 \Rightarrow 1, 1, -2, 0 \Rightarrow [11\bar{2}0]$$

Crystallographic Planes



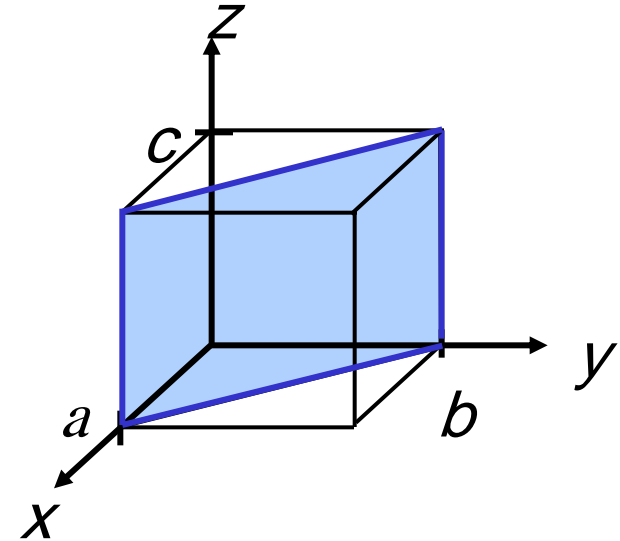
Adapted from Fig. 3.7, *Callister & Rethwisch 9e.*

Crystallographic Planes

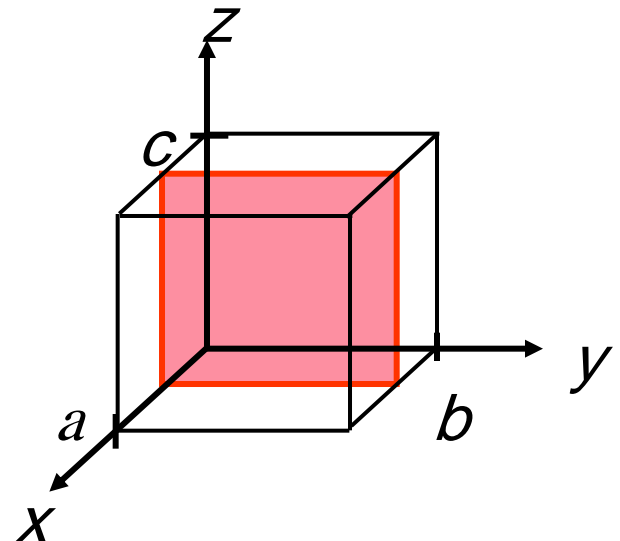
- Miller Indices: Reciprocals of the (three) axial intercepts for a plane, cleared of fractions & common multiples. All parallel planes have same Miller indices.
- Algorithm
 1. Read off intercepts of plane with axes in terms of a , b , c
 2. Take reciprocals of intercepts
 3. Reduce to smallest integer values
 4. Enclose in parentheses, no commas i.e., (hkl)

Crystallographic Planes

<u>example</u>	<i>a</i>	<i>b</i>	<i>c</i>
1. Intercepts	1	1	∞
2. Reciprocals	1/1	1/1	1/ ∞
	1	1	0
3. Reduction	1	1	0
4. Miller Indices	(110)		

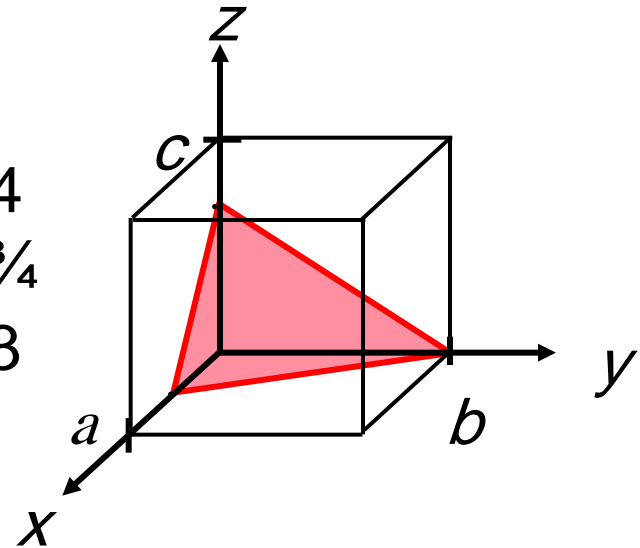


<u>example</u>	<i>a</i>	<i>b</i>	<i>c</i>
1. Intercepts	1/2	∞	∞
2. Reciprocals	1/1/2	1/ ∞	1/ ∞
	2	0	0
3. Reduction	2	0	0
4. Miller Indices	(100)		



Crystallographic Planes

<u>example</u>	<i>a</i>	<i>b</i>	<i>c</i>
1. Intercepts	1/2	1	3/4
2. Reciprocals	1/1/2	1/1	1/3/4
	2	1	4/3
3. Reduction	6	3	4
4. Miller Indices	(634)		



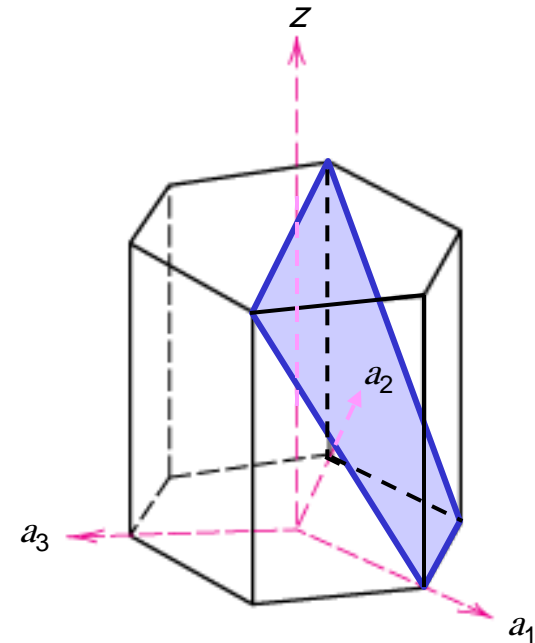
Family of Planes $\{hkl\}$

Ex: $\{100\} = (100), (010), (001), (\bar{1}00), (0\bar{1}0), (00\bar{1})$

Crystallographic Planes (HCP)

- In hexagonal unit cells the same idea is used

<u>example</u>	a_1	a_2	a_3	C
1. Intercepts	1	∞	-1	1
2. Reciprocals	1	$1/\infty$	-1	1
	1	0	-1	1
3. Reduction	1	0	-1	1
4. Miller-Bravais Indices	$(10\bar{1}1)$			



Adapted from Fig. 3.8,
Callister & Rethwisch 9e.

Crystallographic Planes

- We want to examine the atomic packing of crystallographic planes
- Iron foil can be used as a catalyst. The atomic packing of the exposed planes is important.
 - a) Draw (100) and (111) crystallographic planes for Fe.
 - b) Calculate the planar density for each of these planes.

Summary

- Atoms may assemble into **crystalline** or **amorphous** structures.
- **Crystallographic points, directions** and **planes** are specified in terms of indexing schemes. Crystallographic directions and planes are related to **atomic linear densities** and **planar densities**.
- Materials can be **single crystals** or **polycrystalline**. Material properties generally vary with single crystal orientation (i.e., they are **anisotropic**), but are generally non-directional (i.e., they are **isotropic**) in polycrystals with randomly oriented grains.

Chapter 4: The Structure of Crystalline Solids

ISSUES TO ADDRESS...

- What are common crystal structures for metals and ceramics?
- What features of a metal's/ceramic's atomic structure determine its density?
- How do the crystal structures of ceramic materials differ from those for metals?

Metallic Crystal Structures

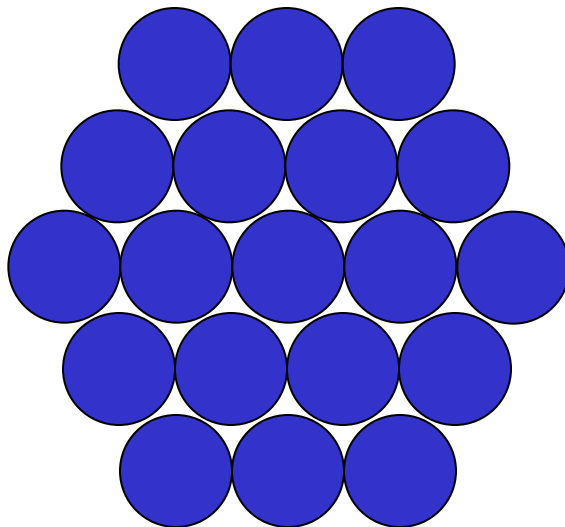
- Metals are usually (poly)crystalline; although formation of amorphous metals is possible by rapid cooling
- As we learned in Chapter 2, the atomic bonding in metals is non-directional \Rightarrow no restriction on numbers or positions of nearest-neighbor atoms \Rightarrow large number of nearest neighbors and dense atomic packing
- **Atom (hard sphere) radius, R** , defined by ion core radius - typically 0.1 - 0.2 nm
- The most common types of unit cells are the face-centered cubic (FCC), the body-centered cubic (BCC) and the hexagonal close-packed (HCP).



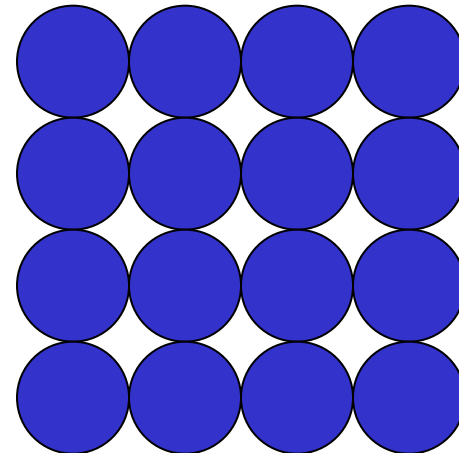
Metallic Crystal Structures

- How can we stack metal atoms to minimize empty space?

2-dimensions



vs.



Now stack these 2-D layers to make 3-D structures

Metallic Crystal Structures

- Tend to be densely packed.
- Reasons for dense packing:
 - Typically, only one element is present, so all atomic radii are the same.
 - Metallic bonding is not directional.
 - Nearest neighbor distances tend to be small in order to lower bond energy.
 - Electron cloud shields cores from each other.
- Metals have the simplest crystal structures.

We will examine three such structures...

Simple Cubic Structure (SC)

- Rare due to low packing density (only Po has this structure)
- **Close-packed directions** are cube edges.

- **Coordination # = 6**
(# nearest neighbors)

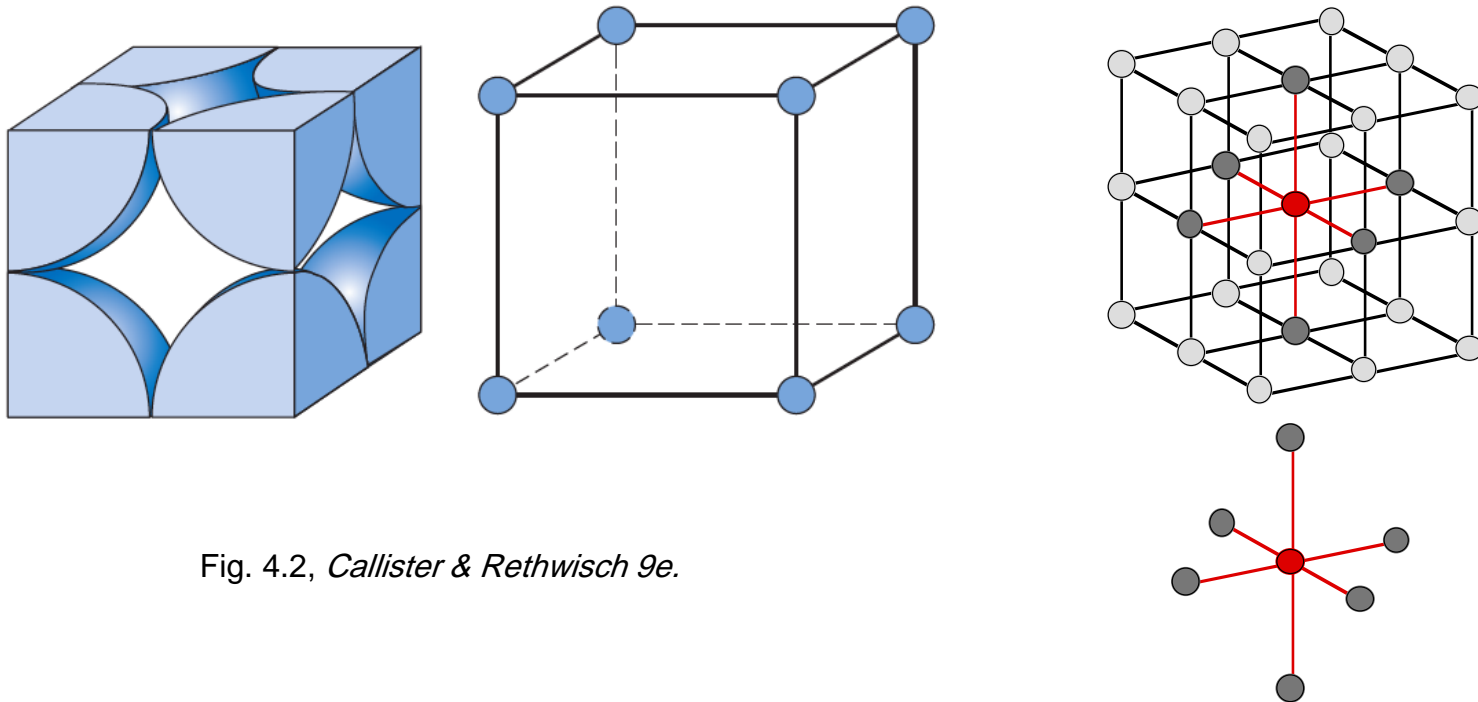


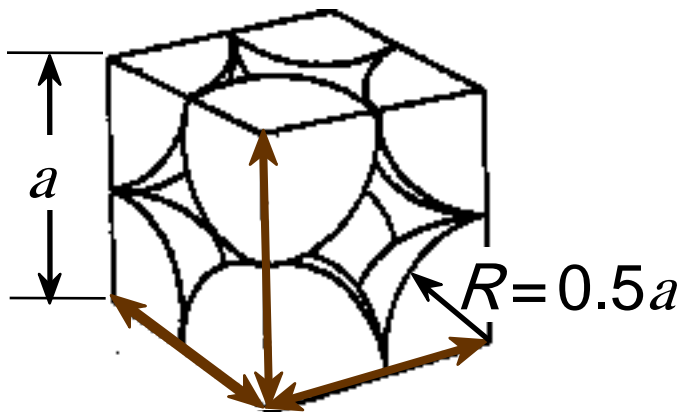
Fig. 4.2, *Callister & Rethwisch 9e*.

Atomic Packing Factor (APF)

$$\text{APF} = \frac{\text{Volume of atoms in unit cell}^*}{\text{Volume of unit cell}}$$

*assume hard spheres

- APF for a simple cubic structure = 0.52



close-packed directions

contains $8 \times 1/8 =$

1 atom/unit cell

Adapted from Fig. 4.2 (a),
Callister & Rethwisch 9e.

$$\text{APF} = \frac{\text{atoms unit cell} \times \frac{4}{3} \pi (0.5a)^3}{a^3}$$

← $\frac{\text{volume atom}}{\text{atom}}$

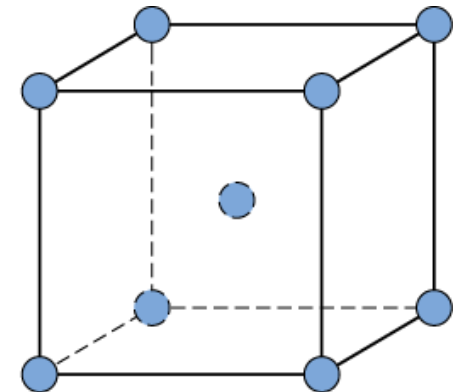
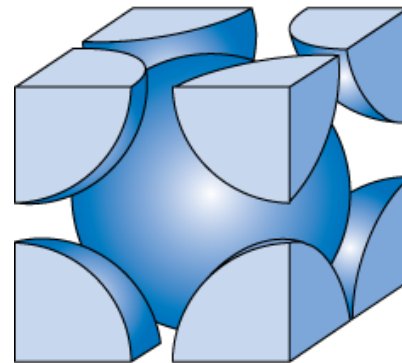
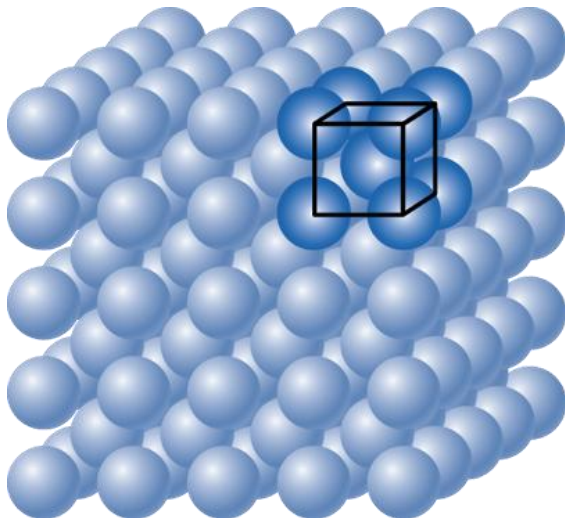
← $\frac{\text{volume unit cell}}{\text{unit cell}}$

Body Centered Cubic Structure (BCC)

- Atoms touch each other along cube diagonals.
 - Note: All atoms are identical; the center atom is shaded differently only for ease of viewing.

ex: Cr, W, Fe (α), Tantalum, Molybdenum

- Coordination # = 8

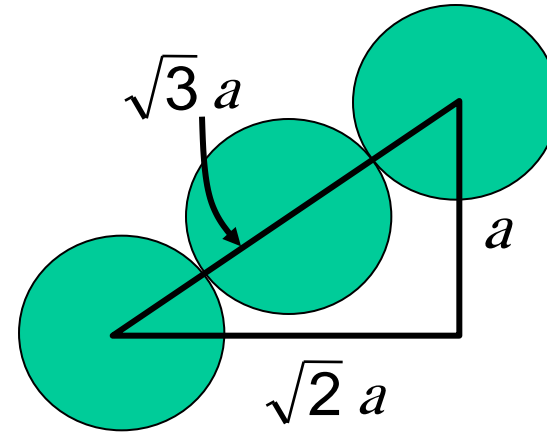
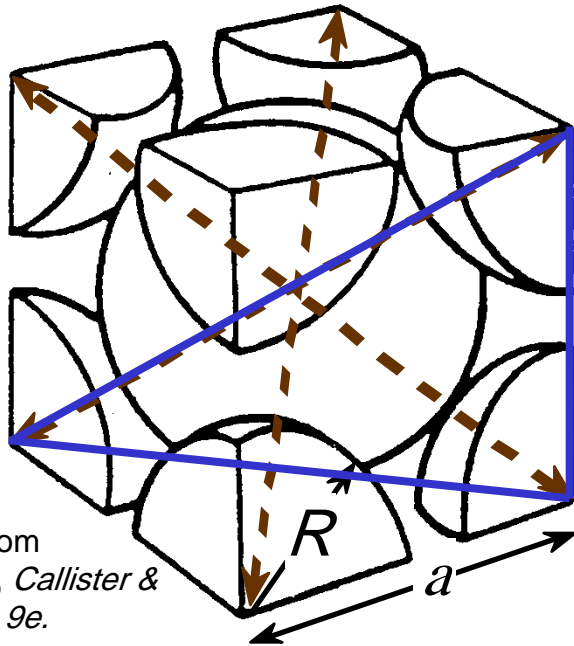


Adapted from Fig. 4.1,
Callister & Rethwisch 9e.

2 atoms/unit cell: 1 center + 8 corners \times 1/8

Atomic Packing Factor: BCC

- APF for a body-centered cubic structure = 0.68



Close-packed directions:
length = $4R = \sqrt{3} a$

$$\text{APF} = \frac{\text{atoms unit cell} \times \text{volume atom}}{\text{volume unit cell}}$$

$$\text{APF} = \frac{2 \times \frac{4}{3} \pi (\sqrt{3}a/4)^3}{a^3}$$

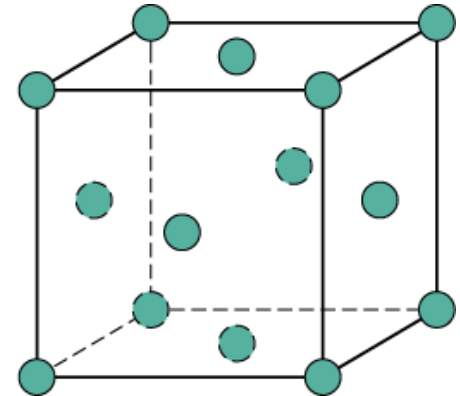
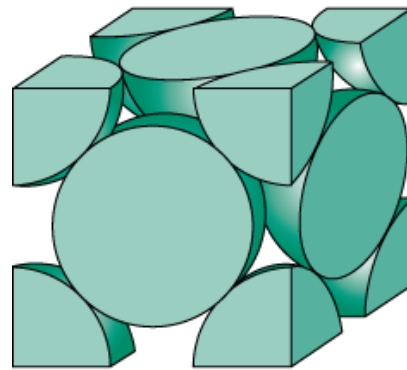
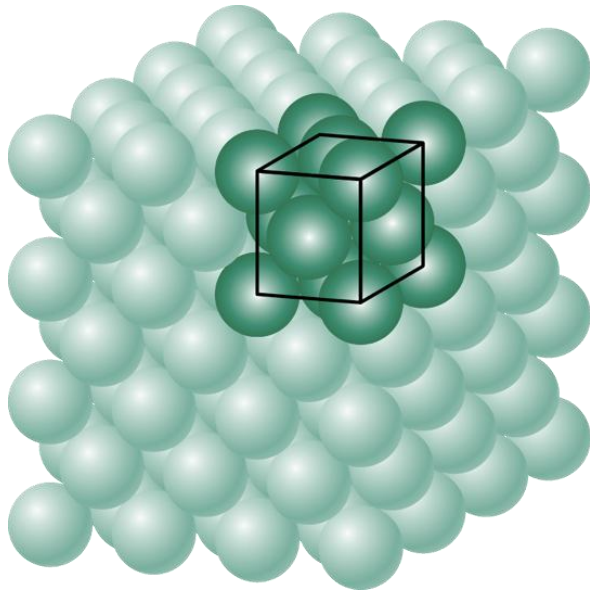
Adapted from
Fig. 4.1(a), *Callister & Rethwisch 9e.*

Face Centered Cubic Structure (FCC)

- Atoms touch each other along face diagonals.
--Note: All atoms are identical; the face-centered atoms are shaded differently only for ease of viewing.

ex: Al, Cu, Au, Pb, Ni, Pt, Ag

- Coordination # = 12

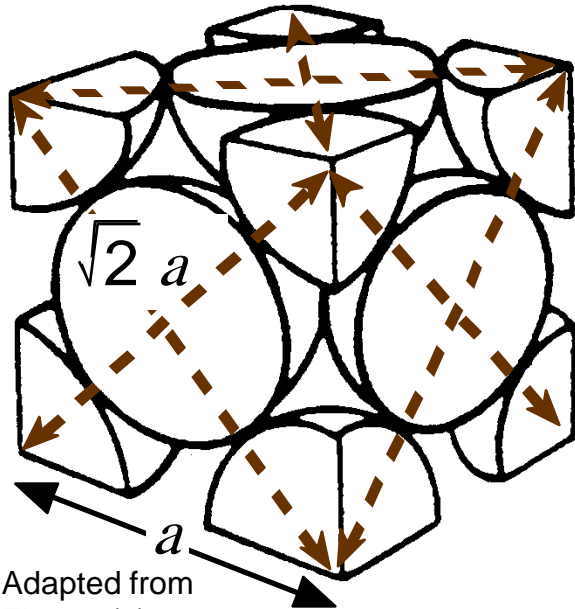


Adapted from Fig. 3.1, *Callister & Rethwisch 9e*.

4 atoms/unit cell: $6 \text{ face} \times 1/2 + 8 \text{ corners} \times 1/8$

Atomic Packing Factor: FCC

- APF for a face-centered cubic structure = 0.74
maximum achievable APF



Adapted from
Fig. 3.1(a),
Callister &
Rethwisch 9e.

Close-packed directions:
length = $4R = \sqrt{2} a$

Unit cell contains:
 $6 \times 1/2 + 8 \times 1/8$
= 4 atoms/unit cell

$$\text{APF} = \frac{\text{atoms/unit cell} \times \text{volume/atom}}{\text{volume/unit cell}}$$

$$\text{APF} = \frac{4 \times \frac{4}{3} \pi (\sqrt{2} a/4)^3}{a^3}$$

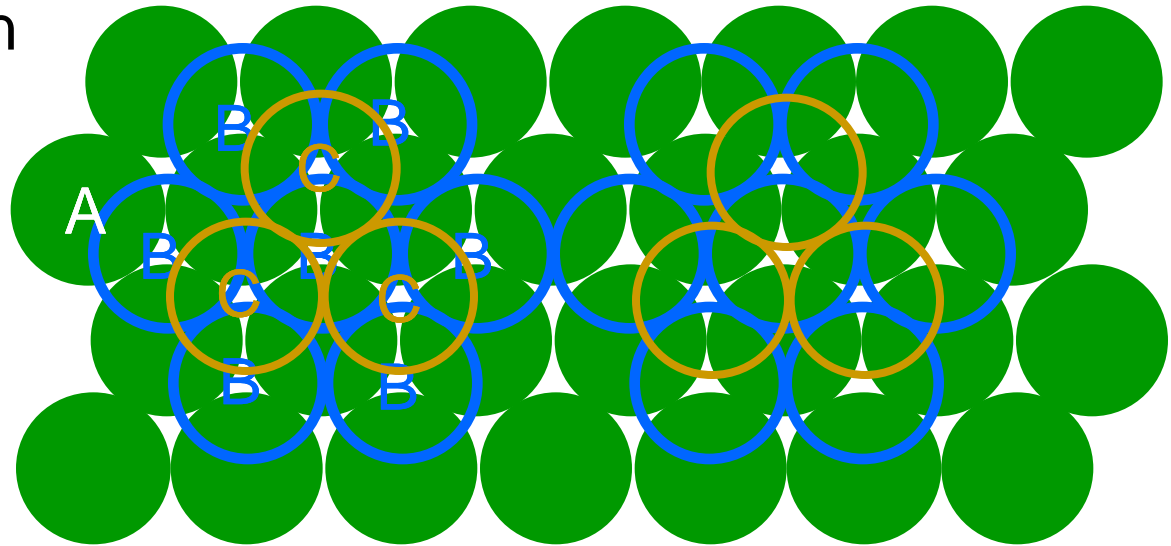
FCC Stacking Sequence

- ABCABC... Stacking Sequence
- 2D Projection

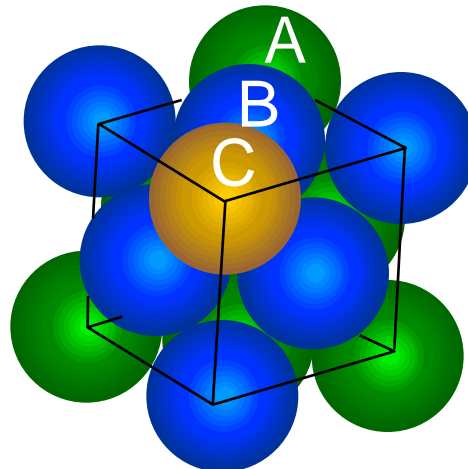
A sites

B sites

C sites

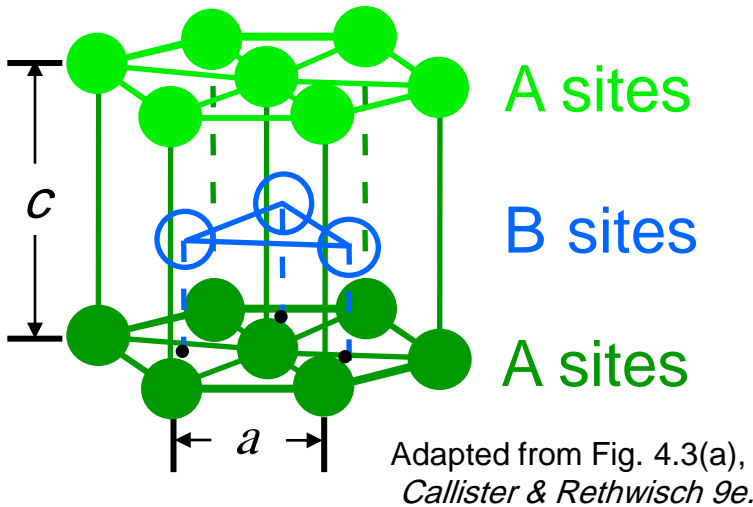


- FCC Unit Cell



Hexagonal Close-Packed Structure (HCP)

- ABAB... Stacking Sequence
- 3D Projection



- 2D Projection



- Coordination # = 12
- APF = 0.74
- $c/a = 1.633$

6 atoms/unit cell

ex: Cd, Mg, Ti, Zn

Theoretical Density, ρ

$$\text{Density} = \rho = \frac{\text{Mass of Atoms in Unit Cell}}{\text{Total Volume of Unit Cell}}$$

$$\rho = \frac{nA}{V_C N_A}$$

where

n = number of atoms/unit cell

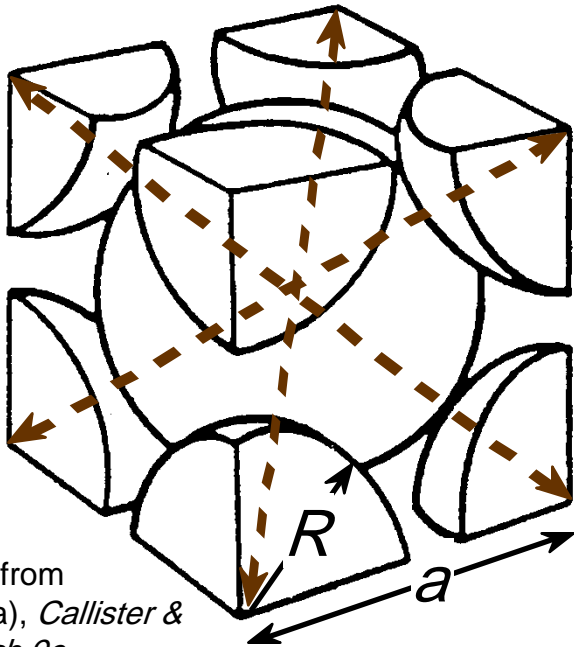
A = atomic weight

V_C = Volume of unit cell = a^3 for cubic

N_A = Avogadro's number

= 6.022×10^{23} atoms/mol

Theoretical Density, ρ



Adapted from Fig. 4.1(a), Callister & Rethwisch 9e.

- Ex: Cr (BCC)

$$A = 52.00 \text{ g/mol}$$

$$R = 0.125 \text{ nm}$$

$$n = 2 \text{ atoms/unit cell}$$

$$a = 4R/\sqrt{3} = 0.2887 \text{ nm}$$

$$\rho = \frac{\frac{\text{atoms}}{\text{unit cell}} \cdot A}{\frac{\text{volume}}{\text{unit cell}} \cdot N_A}$$

2
52.00
 $\frac{\text{g}}{\text{mol}}$

$$\rho_{\text{theoretical}} = 7.18 \text{ g/cm}^3$$

$$\rho_{\text{actual}} = 7.19 \text{ g/cm}^3$$

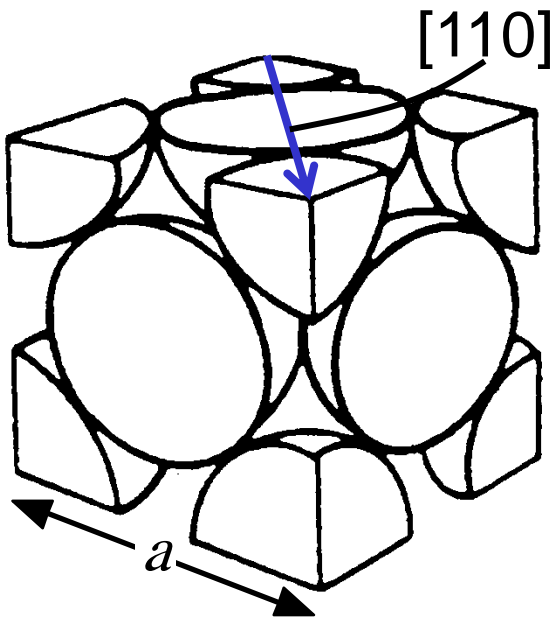
a^3
volume
unit cell

$$6.022 \times 10^{23}$$

atoms
mol

Linear Density

- Linear Density of Atoms $\equiv LD = \frac{\text{Number of atoms}}{\text{Unit length of direction vector}}$



Adapted from
Fig. 3.1(a),
*Callister &
Rethwisch 9e.*

ex: linear density of Al in [110]
direction

$$a = 0.405 \text{ nm}$$

$$LD = \frac{\overset{\text{\# atoms}}{2}}{\underset{\text{length}}{\sqrt{2}a}} = 3.5 \text{ nm}^{-1}$$

Planar Density of (100) Iron

Solution: At $T < 912^\circ \text{ C}$ iron has the BCC structure.

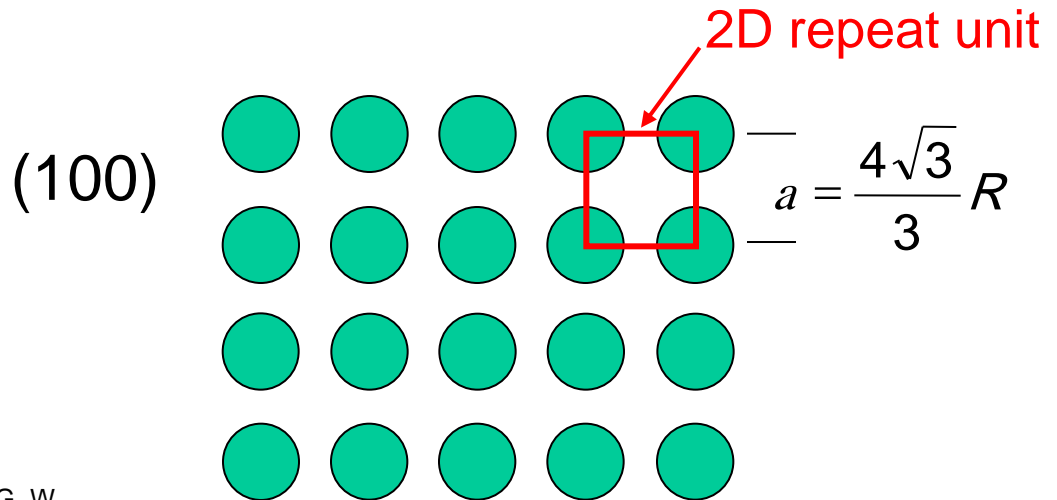
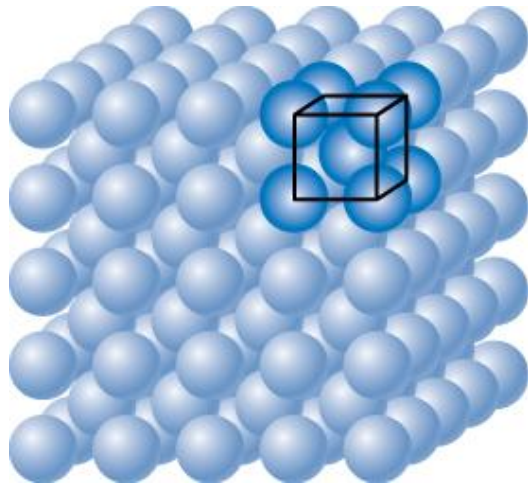


Fig. 4.2(c), *Callister & Rethwisch 9e* [from W. G. Moffatt, G. W. Pearsall, and J. Wulff, *The Structure and Properties of Materials*, Vol. I, *Structure*, p. 51. Copyright © 1964 by John Wiley & Sons, New York. Reprinted by permission of John Wiley & Sons, Inc.]

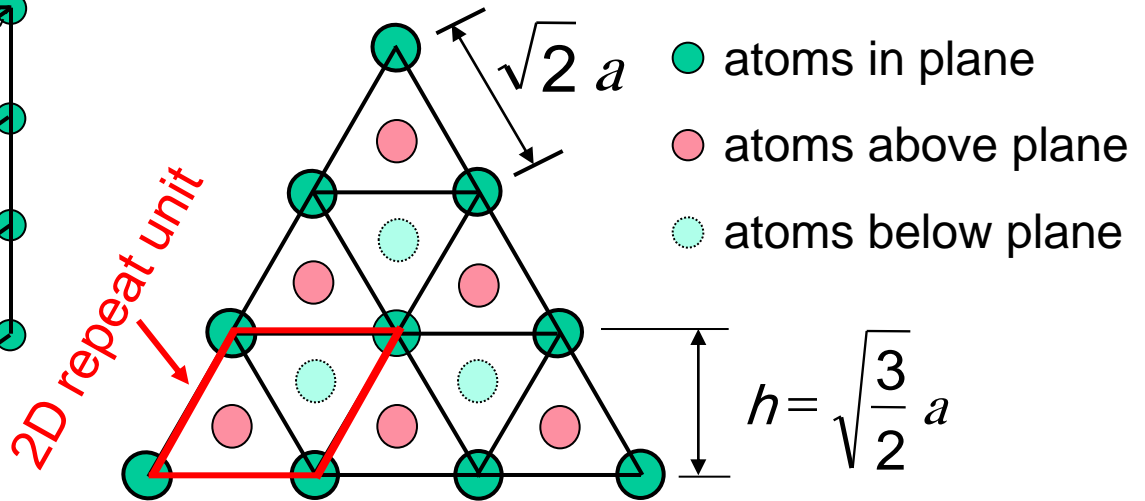
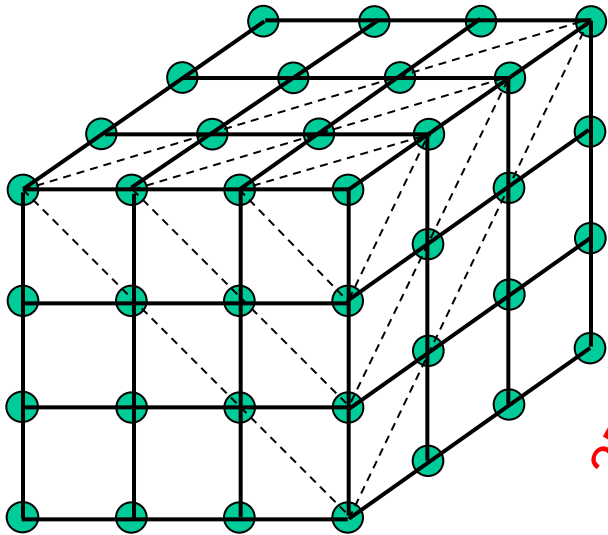
Radius of iron $R = 0.1241 \text{ nm}$

$$\text{Planar Density} = \frac{\text{atoms}}{\text{area}} = \frac{\text{2D repeat unit}}{\text{2D repeat unit}} = \frac{1}{\left(\frac{4\sqrt{3}}{3} R\right)^2} = 12.1 \frac{\text{atoms}}{\text{nm}^2} = 1.2 \times 10^{19} \frac{\text{atoms}}{\text{m}^2}$$

Planar Density of (111) Iron

Solution (cont): (111) plane

1 atom in plane/ unit surface cell



$$\text{area} = \sqrt{2} ah = \sqrt{3} a^2 = \sqrt{3} \left(\frac{4\sqrt{3}}{3} R \right)^2 = \frac{16\sqrt{3}}{3} R^2$$

atoms
2D repeat unit

1

Planar Density =

area
2D repeat unit

$$\frac{16\sqrt{3}}{3} R^2$$

$$= 7.0 \frac{\text{atoms}}{\text{nm}^2} =$$

$$0.70 \times 10^{19} \frac{\text{atoms}}{\text{m}^2}$$

Summary

- Common metallic crystal structures are FCC, BCC, and HCP. Coordination number and atomic packing factor are the same for both FCC and HCP crystal structures.
- We can predict the density of a material, provided we know the atomic weight, atomic radius, and crystal geometry (e.g., FCC, BCC, HCP).
- Interatomic bonding in ceramics is ionic and/or covalent.
- Ceramic crystal structures are based on:
 - maintaining charge neutrality
 - cation-anion radii ratios.
- Some materials can have more than one crystal structure. This is referred to as polymorphism (or allotropy).
- X-ray diffraction is used for crystal structure and interplanar spacing determinations.