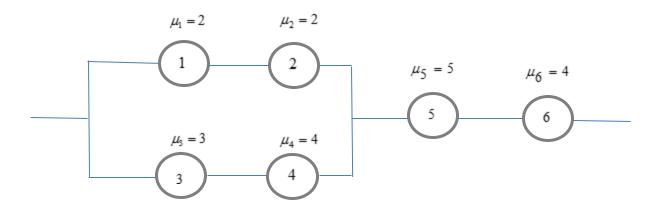


Mid-Term Exam, S1 1442 M 507 - Advanced Operation Research Time: 2 hours

Answer the following questions

Q1:[8]

Consider the following system configuration diagram for 6 components, their lifetimes follow exponential distributions with means μ_i , i = 1, 2, ..., 6 that measured in thousand hours.



Find each of the following:

- (a) The system reliability
- (b) What is the reliability for the system to achieve a life at least 2000 hours?

Q2:[12]

- (a) Let T > 0 be a random variable, its hazard function is h(t) Prove that each of the following:
- i) The reliability function is given by $R(t) = \exp\left\{-\int_0^t h(u)du\right\}$, then determine R(t) if $T \sim \exp(\lambda)$.

- ii) The average failure rate over the interval (t_1, t_2) is $\bar{\lambda} = \frac{\ln[R(t_1)] \ln[R(t_2)]}{t_2 t_1}$, then derive a formula for $\bar{\lambda}$ if T follows a two-parameter Weibull distribution.
- (b) The life of a product follows a Weibull distribution with a shape parameter of 3.5 and a scale parameter of 500 hours. Find each of the following:
- i) The probability that the product will perform satisfactory for at least 100 hours?
- ii) Compute the instantaneous failure rate at its characteristic value and the average failure rate over the time interval (400,600).
- iii) Compute the mode, the tenth percentile, the median, the MTTF and the variance for this distribution.

Q3: [10]

- a) The reliability of each of 10 identical components is 0.95. If these components are part of a system for which at least six components must function for the system to function, compute the system reliability. If this system could be replaced by a parallel combination of five identical components, what would the reliability of those components have to be to give the same system reliability as the 6 out of 10 system?
- b) The life of a product follows a lognormal distribution. The median life is 1000 hours. The probability that the product will survive a life of 2000 hours is 10%. Compute the expected life.

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Model Answer

Q1:[8]

(a)

For parallel components, $R_{sys} = 1 - \prod_{i=1}^{n} (1 - R_i)$

For series components, $R_{sys} = \prod_{i=1}^{n} R_{i}$

For the given diagram,

$$R_{1234}(t) = 1 - [1 - R_{12}(t)][1 - R_{34}(t)]$$

and ::
$$R_{sym}(t) = R_{1234}(t)R_5(t)R_6(t)$$

$$\therefore R_{sym}(t) = [1 - (1 - e^{-t})(1 - e^{-7t/12})]e^{-9t/20}$$

(b)

$$R_{sym}(2) = [1 - (1 - e^{-2})(1 - e^{-7/6})]e^{-0.9}$$

 ≈ 0.1645

Q2: [12]

- (a)
- (i)

To prove that $\therefore R(t) = \exp\left\{-\int_{0}^{t} h(u)du\right\}$

The hazard function or failure rate is given by $h(t) = \frac{f_T(T)}{R(t)}$

$$\Rightarrow h(t) = \frac{d}{dt} F_{T}(t) \cdot \frac{1}{R(t)}$$

$$\Rightarrow h(t) = -\frac{d}{dt} R(t) \cdot \frac{1}{R(t)}$$

$$\Rightarrow \int_{0}^{t} \frac{dR(u)}{R(u)} = -\int_{0}^{t} h(u) du$$

$$\therefore \left[\ln R(u)\right]_0^t = -\int_0^t h(u)du$$

$$\therefore \ln R(t) - \ln R(0) = -\int_{0}^{t} h(u) du , \therefore \ln R(0) = \ln(1) = 0$$

$$\therefore \ln R(t) = -\int_{0}^{t} h(u) du$$

$$\therefore R(t) = e^{-\int_{0}^{t} h(u) du}$$

$$\therefore R(t) = \exp\left\{-\int_{0}^{t} h(u)du\right\}$$

$$T \sim \exp(\lambda)$$

$$\therefore R(t) = \exp\left\{-\int_{0}^{t} \lambda du\right\}$$
$$= \exp(-\lambda t)$$

(ii)

$$\therefore R(t) = e^{-\int_{0}^{t} h(u) du}$$

$$\therefore R(t) = e^{-\Lambda(t)}, \ \Lambda(t) = \int_{0}^{t} h(u) du$$

The average failure rate over the interval (t_1, t_2) is given by

$$\overline{\lambda} = \frac{\int_{t_1}^{t_2} h(u) du}{t_2 - t_1}$$

$$\therefore \quad \overline{\lambda} = \frac{\int_{0}^{t_2} h(u)du - \int_{0}^{t_1} h(u)du}{t_2 - t_1} = \frac{\Lambda(t_2) - \Lambda(t_1)}{t_2 - t_1}$$
(1)

$$\therefore \ \overline{\lambda} = \frac{\ln[R(t_1)] - \ln[R(t_2)]}{t_2 - t_1}$$
 (2)

For 2p Weibull

$$\therefore R(t) = e^{-\Lambda(t)}, \ \Lambda(t) = \int_{0}^{t} \lambda(u) du$$

$$R(t) = \exp[-(\frac{t}{\eta})^{\beta}], R(t) = e^{-\Lambda(t)}$$

$$\therefore \ \Lambda(t) = \left(\frac{t}{\eta}\right)^{\beta} \tag{3}$$

$$\therefore (1), (3) \Rightarrow \overline{\lambda} = \frac{t_2^{\beta} - t_1^{\beta}}{\eta^{\beta}(t_2 - t_1)}$$

(b)

i)

$$Pr(T > 100) = R(100)$$

$$= \exp[-(\frac{t}{\eta})^{\beta}]$$

$$= e^{-(\frac{100}{500})^{3.5}}$$

$$= 0.9964$$

ii)

The instantaneous failure rate is given by

$$\lambda(t) = \frac{\beta}{\eta^{\beta}} t^{\beta - 1}$$

$$\lambda(500) = \frac{3.5}{500^{3.5}} \times 500^{2.5} = \frac{3.5}{500}$$

$$= 0.007$$

and the average failure rate is

$$\overline{\lambda} = \frac{t_2^{\beta} - t_1^{\beta}}{\eta^{\beta} (t_2 - t_1)}$$

$$= \frac{600^{3.5} - 400^{3.5}}{500^{3.5} (600 - 400)}$$

$$= 7.1749 \times 10^{-3}$$

iii) The Mode is given by

$$\mathbf{x}_{m} = \boldsymbol{\eta} \left(\frac{\boldsymbol{\beta} - 1}{\boldsymbol{\beta}} \right)^{1/\boldsymbol{\beta}}$$
$$= 500 \left(\frac{2.5}{3.5} \right)^{1/3.5}$$
$$= 454.17$$

The tenth percentile is

$$\mathbf{x}_{p} = \left(\ln\left(\frac{1}{1-p}\right)\right)^{1/\beta} . \boldsymbol{\eta}$$
$$= \left(\ln\left(\frac{1}{0.9}\right)\right)^{1/3.5} \times 500$$
$$= 262.87$$

Also, the median is

$$x_{0.50} = \left(\ln\left(\frac{1}{1 - 0.50}\right)\right)^{1/3.5} \times 500$$
$$= \left(\ln 2\right)^{2/7} \times 500$$
$$= 450.29$$

The MTTF for 2p Weibull is given by

$$\mu = \eta \Gamma \left(\frac{1}{\beta} + 1 \right)$$

$$= \eta B_1$$

$$= 500 \times 0.8997$$

$$= 449.85$$

The variance is

$$\sigma^{2} = \eta^{2} [B_{2} - B_{1}^{2}]$$

$$= 500^{2} \times 0.0811$$

$$= 20275$$

Q3: [10]

(a)

$$R_{sys} = \sum_{i=k}^{n} {n \choose i} R^{i} (1-R)^{n-i}$$

$$= \sum_{i=6}^{10} {10 \choose i} 0.95^{i} (0.05)^{10-i}$$

$$= 0.0009648 + 0.010475 + 0.0746348 + 0.3151247 + 0.5987369$$

$$= 0.9999363$$

For parallel system consists of 5 identical components, $R_{sys} = 1 - (1 - R)^5$ For $R_{sys} = 0.9999363$

$$\Rightarrow (1-R)^5 = 0.0000637$$
$$\Rightarrow R = 0.85518$$

(b)

$$x_{0.50} = 1000$$
 $P(X > 2000) = 0.1$
 $x_{0.50} = \exp(\mu + z_{0.50}\sigma)$
 $= \exp(\mu + 0 \times \sigma)$
 $= \exp(\mu)$
 $\exp(\mu) = 1000$
 $\Rightarrow \mu = \ln(1000)$
 $= 6.908$

$$P(X > 2000) = 1 - F(2000)$$

= $1 - \Phi(\frac{\ln(2000) - 6.908}{\sigma})$
= 0.1

For
$$\Phi(z) = 0.9$$
, $z \approx 1.28$

$$\therefore \frac{\ln(2000) - 6.908}{\sigma} = 1.28$$

$$\sigma = 0.54$$

$$E(X) = \exp(\mu + 0.5\sigma^2)$$

$$= \exp(6.908 + 0.5 \times 0.54^2)$$

$$= 1157.25$$